

Liebert® Mini-Mate2 Thermal Management System

System Design Catalog

2-ton and 3-ton (7-kW and 10.5-kW) Capacity, Air, Water, Glycol, Chilled Water; 50 and 60 Hz The information contained in this document is subject to change without notice and may not be suitable for all applications. While every precaution has been taken to ensure the accuracy and completeness of this document, Vertiv assumes no responsibility and disclaims all liability for damages resulting from the use of this information or for any errors or omissions.

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Technical Support Site

If you encounter any installation or operational issues with your product, check the pertinent section of this manual to see if the issue can be resolved by following outlined procedures.

Visit https://www.vertiv.com/en-us/support/ for additional assistance.

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1 Introduction

1.1 Designed to Match Computer and Electronic Equipment Needs from Installation to Operation

Installed above the ceiling, Liebert[®] Mini-Mate2 Thermal Management System Thermal Management systems control the cooling, humidity and air distribution required by sensitive electronic equipment. A range of sizes and configurations is available to meet varying site needs.

The Liebert[®] Mini-Mate2 Thermal Management System is also easy to use. Advanced microprocessor technology allows easy, precise control, and menu-driven monitoring keeps you informed of system operation through the LCD readout. These features, combined with Vertiv quality construction and reliable components, guarantee satisfaction from installation through operation.

Liebert Thermal Management

Liebert[®] Thermal Management systems control the temperature and humidity required for computers and other sensitive electronic equipment. The Liebert[®] Mini-Mate2 Thermal Management System provides complete control on an around-the-clock basis and the high sensible-heat ratio required by sensitive electronic equipment.

Easy Installation

The Liebert[®] Mini-Mate2 Thermal Management System is a split system evaporator combined with an air cooled, water cooled or glycol cooled condensing unit or is a self contained, chilled water unit. Each split system has thermostat type wiring to controls and condensing unit.

Easy to Service

Low maintenance components are easily accessed through removable front panels. Spare parts are always in Vertiv inventory and available on short notice.

Advanced Control Technology

A menu-driven microprocessor control system provides precise temperature and humidity control and accurate alarm setpoints. Using touch-sensitive buttons, the wall-mounted monitor/control panel allows you to select and display temperature and other monitored parameters.

High Efficiency

High sensible heat ratio, scroll compressor, and precise microprocessor control allow the system to operate efficiently.

Space Saving Design

All indoor components are installed above the ceiling, so no floor space is required.

Reliable

The Liebert[®] Mini-Mate2 Thermal Management System family installed base is a testimony to the system reliability. Components include a rugged scroll compressor, high efficiency copper tube, aluminum fin evaporator coil and a double inlet, direct drive fan.

1.2 Agency Listed

Standard 60-Hz units are CSA Certified to the harmonized U.S. and Canadian product safety standard CSA C22.2 No 236/UL 1995 for "Heating and Cooling Equipment" and are marked with the CSA c-us logo.



2 Features and Options

2.1 Standard Features

2.1.1 Evaporator Section—Split Systems

The Mini-Mate2 Thermal Management System systems consist of an evaporator section matched with an outdoor air-cooled condensing unit, indoor air-cooled condensing unit or indoor water/glycol-cooled condensing unit. The system is also available as a self-contained chilled water unit. Unit insulation meets ASHRAE 62.1 requirements for Mold Growth, Humidity & Erosion, tested per UL 181 and ASTM 1338 standards.

The evaporator unit includes an evaporator coil, filter drier, factory-mounted disconnect switch, two-speed direct drive blower assembly, and microprocessor control with wall-mounted display panel. The unit is provided with supply air and return air openings for field supplied ducting or supply/return plenum. Evaporators are designed for R-407C refrigerant and can be configured with canister humidifier and/or reheat. An indoor or outdoor condensing unit must be selected for each evaporator. Suction and liquid lines are spun closed, and filled with an inert gas holding charge.

2.1.2 Condensing Unit Section—Split Systems

Outdoor Air Cooled Prop Fan Condensing Units

The outdoor prop fan condensing unit includes scroll compressor, condenser coil, propeller fan, liquid line solenoid valve, high pressure switch, Liebert[®] Lee-Temp head pressure control, and hot gas bypass. The condensing unit is designed for R-407C refrigerant and operates in outdoor locations at ambient temperatures ranging from -30°F to 95°F (-34°C to 35°C). Suction and liquid lines are spun closed, and filled with an inert gas holding charge.

Indoor Air Cooled Condensing Units

Indoor, air cooled, centrifugal fan condensing units include scroll compressor, condenser coil, factory-mounted disconnect switch, belt driven centrifugal blower assembly, high pressure switch, Liebert® Lee-Temp™ head pressure control system, hot gas bypass and liquid line solenoid valve. Unit must be mounted indoors. Condensing unit is designed for R-407C refrigerant and will operate with outdoor air temperatures ranging from -30°F to 95°F (-34°C to 35°C). Suction and liquid lines are spun closed, and filled with an inert gas holding charge.

Indoor Water/Glycol Cooled Condensing Units

Indoor Water/Glycol Condensing Units include scroll compressor, factory-mounted disconnect, coaxial condenser, hot gas bypass, high head-pressure switch, and two-way water/glycol regulating valve designed for 150 psi (1034.3 kPa). Condensing unit is designed for R-407C refrigerant and can be used on a water or glycol cooling loop. Suction and liquid lines are spun closed, and filled with an inert gas holding charge.

2.1.3 Chilled Water Units

Chilled water Units are designed for ceiling installation. The cabinet and chassis are constructed of heavy gauge, galvanized steel. The unit can be serviced using only one side increasing its versatility in mounting locations. Mounting brackets are factory attached to the cabinet. Internal cabinet insulation meets ASHRAE 62.1 requirements for mold growth, humidity and erosion, tested per UL 181 and ASTM 1338 standards.

Chilled water models are self contained and include a chilled water coil, two-speed, direct drive centrifugal blower, factorymounted disconnect switch and two-way, slow close motorized valve. Design pressure is 300 psi (2068 kPa), 60 psi (414 kPa) close off differential.

2.1.4 System Controls

System controls include a microprocessor control board mounted in the evaporator/chilled water unit and a wall-mounted interface with a two-line, 16-character liquid crystal display. An eight-key, membrane keypad for setpoint/program control, unit On/Off, fan speed, and alarm silence is below the LCD screen. It provides temperature setpoint and sensitivity adjustment, humidity setpoint and sensitivity adjustment, digital display of temperature, humidity, setpoints, sensitivities, fan speed, and alarm conditions.

The wall box is field wired to the microprocessor control using standard four-conductor, shielded thermostat wire (field supplied). The temperature and humidity sensors are in the wall box, which can be installed up to 300 ft (91.4 m) from the evaporator unit when using a remote temperature/humidity sensor in the conditioned space. The unit-mounted control board also includes common alarm terminals and shut-down terminals. The unit automatically restarts after a power outage.

Figure 2.1 Wall Box

Other Standard Control Features

- Adjustable auto restart
- Five day/two day setback
- Password protection
- Alarm enable/disable
- Self-diagnostics
- Calibrate sensors
- Predictive humidity control
- Common alarm output
- Remote shutdown terminals

2.1.5 Sensors and Switches

High Temperature Sensor senses the return air temperature and shuts down the unit if the temperature reaches 125°F (52°C). This device is not meant to replace any fire detection system that may be required by local or national codes.

Filter Clog senses pressure drop across the filter and activates visual and audible alarms at the wall box display. The wall box display annunciates the alarm and flashes a notification upon reaching a customer setpoint.

Non-Fused Disconnect Switch allows unit to be turned off for maintenance and is factory installed on evaporators, chilled water units, and indoor condensing units.

2.2 Optional Factory Installed Features

2.2.1 Evaporator/Chilled Water Unit Options

Reheat

Electric Reheat includes 304/304 stainless steel, finned, tubular reheat element, with high limit safety switch.

SCR Electric Reheat provides tight temperature control by rapidly pulsing the 304/304 stainless steel reheat elements in small increments. A solid state relay is factory installed and wired to the microprocessor control. The compressor is locked on, with the reheat modulated to track the load. Reheat capacity is up sized to offset the cooling capacity. (The SCR Electric Reheat is not available on chilled water, free cooling, or 575-V units)

Hot Water Reheat includes hot water coil, 2-way solenoid valve, and Y-strainer.

NOTE: Hot water reheat is available only on chilled water units, but not with other reheat options.

Humidifier

The **Canister Humidifier** includes a steam generating type humidifier with automatic flushing circuit, inlet strainer, drain, 1-in. (25.4-mm) air gap on fill line and solenoid valves. Humidifier problem alarm annunciates at the wall-mounted display panel.

Remote Humidifier Contact allows the unit's humidity controller to control a humidifier outside the unit. Power to operate the remote humidifier does not come from the Liebert[®] Mini-Mate2 Thermal Management System. Available on units with or without internal humidifier.

Sensors

Smoke Sensor checks return air, shuts down the unit upon sensing smoke, and activates visual and audible alarms at the wall box display. This smoke sensor is not intended to function as or replace any smoke sensor system that may be required by local or national codes.

Motors

Direct Drive Blower can be factory eliminated from the evaporator/chilled water cabinet for high static applications (0.9 to 1.5 in. [23 to 38 mm] w.g.). See Ship Loose Accessories—Field Installed on page 8 for the optional, externally mounted, high static blower assembly.

Liebert® IS-UNITY-DP BMS Monitoring Solution

The IS-UNITY-DP card is a factory installed option, providing full building management system (BMS) access via BACnet/Modbus IP and BACnet/Modbus 485. Card provides access and supports SNMP v1/v2c/v3 & Liebert® Nform™. The card is factory installed in a unit mounted external enclosure and is factory wired for communication to and powered from the Liebert® Mini-Mate2 Thermal Management System unit. Field wiring to other systems required to access features.

2.2.2 Free Cooling for Evaporator Units

The free cooling option includes separate cooling coil, three-way slow-close valve, and separate supply and return piping. Free cooling is activated when the water temperature reaches a field adjustable temperature, typically 45°F (7°C). The valve is rated for 300 psi (2068 kPa) working pressure.

Air cooled condensing units can be matched with evaporators using free cooling coils with chilled water sources to serve as backup cooling. When matched with a water/glycol condensing unit, a three-way, water regulating valve is recommended for the condensing unit to free cooling sources, such as external chilled water or glycol from a drycooler loop. The coil is designed for closed loop applications using properly treated and circulated fluid. Not available with SCR reheat options.

Free Cooling Arrangement below, shows how a second cooling coil takes advantage of colder outdoor temperatures and bypasses compressor operation when using a drycooler loop. When the glycol temperature drops below the set threshold, cooling switches from compressor to free cooling operation.

NOTE: If free cooling is applied to an open water tower, an optional cupronickel (CuNi) coil is required to prevent premature corrosion, or a heat exchanger must separate the tower water from the free cooling loop. The cupronickel coil requires an extended lead time.



Figure 2.2 Free Cooling Arrangement

2.2.3 Optional Configurations—Prop Fan Condensing Units

Outdoor Prop Fan Condensing Units are available in the following optional configurations:

- High ambient models for providing catalog capacities at ambient temperatures up to 105°F (40°C).
- Liebert[®] Quiet-Line[™] models for low noise level conditions (below 58 dBA) and for providing catalog capacities at ambient temperatures up to 95°F (35°C).
- Condenser coils can be epoxy coated with UV topcoat at the factory for extended coil life in corrosive environments, such as coastal areas.

2.2.4 Optional Configurations—Water/Glycol Condensing Units

Water/Glycol Condensing Units are available with the following piping options:

- Two-way water regulating valve with 350 psi (2413 kPa) design pressure.
- Three-way water regulating valve with 150 psi (1034 kPa) design pressure.
- Three-way water regulating valve with 350 psi (2413 kPa) design pressure.

2.2.5 Optional Configurations—Chilled Water Units

Chilled Water Units are also available with the following valve option:

• Three-way, slow close, motorized, chilled water valve rated for 300 psi (2068 kPa) working pressure. Valve is non-spring return.

2.3 Ship Loose Accessories—Field Installed

A **High Static Blower Assembly** can be field attached to the evaporator to provide up to 2.0 in. (51 mm) of external static pressure on the discharge side of the evaporator. The blower box contains a centrifugal type, double inlet blower. This blower is equipped with a belt drive and 1.5 hp single speed motor mounted to an adjustable motor base.

NOTE: Unit must be ordered without the internal direct drive motor and the high static blower disables the two-speed fan operation feature.

Filter Box kit (for ducted applications) includes filter box with duct flange connection, one MERV 8 (ASHRAE 52.2-2007) filters (20-in. x 20-in. x 4-in. [508-mm x 508-mm x 102-mm]), and a duct flange for the supply air opening of the unit.

Air Distribution Plenum includes molded plastic, three-way discharge plenum, 16-in. x 25-in. x 4-in. (406-mm x 535-mm x 102-mm) MERV 8 filter (ASHRAE 52.2-2007), and sheet metal block off plates for covering the duct openings on the evaporator unit. Plenum mounting requires T-bar ceiling grid.

The **Condensate Pump** is field mounted outside the cabinet, wired to the unit power block, and equipped with a discharge check valve. A secondary float can be field wired to shut down the unit upon high condensate level.

A **Remote Temperature and Humidity Sensor** package includes sensors in an attractive case with 30 ft (9 m) of cable. Can be wall mounted or duct mounted. Remote sensors must be used when the wall box is not located in the space to be conditioned.

NOTE: Installing the remote sensors disables the sensors included in the wall box.

277 V to 208 V Step Down Transformer (37.5 amps) allows use of 277-1-60 supply power with a 208-1-60 prop fan condensing unit. The transformer is coated with epoxy and contained in an enclosed, non-ventilated electrical box with adaptable mounting brackets.

Singlepoint Power Kit contains the necessary electrical components to interconnect the high voltage sections of a close coupled evaporator and an indoor condensing unit.

2.3.1 Remote Monitoring, Auto Changeover, and Leak Detection Equipment

The **IS-UNITY-DP BMS Monitoring Solution** provides full building management system (BMS) access via BACnet/Modbus IP and BACnet/Modbus 485. Card provides access and supports SNMP v1/v2c/v3 and Liebert® Nform™. The unit mount kit for field installation includes the IS-UNITY-DP card, power/communication interface card, enclosure, all required power and communication wires to the Liebert® Mini-Mate2 Thermal Management System unit, and full instructions. Field supplied wiring to other systems required to access features. The wall mount kit for field installation includes the IS-UNITY-DP card, power/communication interface card, painted enclosure,120 V wall outlet transformer with 6-ft (2-m) low voltage power wire, and full instructions. Field supplied wiring for communication to Liebert® Mini-Mate2 Thermal Management System and to other systems is required to access features.

The Liebert® RCM4[™] is a four-point, normally open, dry contact monitoring panel. One Form-C, dry contact common alarm relay output (rated at 24 VAC, 3 Amp) is provided. Four red LEDs illuminate on the respective alarm and the alarm buzzer is silenced by a front panel switch. The RCM4 requires a 24 VAC or 24 VDC power source. Power supply is not included.

The Liebert[®] Liqui-tect[™] 410 Point Leak Detection Sensor detects the presence of conductive liquid using a pair of corrosionresistant, gold-plated probes mounted in a painted, height adjustable enclosure. Dual, Form-C, dry contact common alarm relays (rated at 24 VAC, 3 A) signal a leak detected as well as loss of power and cable fault. The Liebert[®] Liqui-tect 410 requires an external 24 VAC or 24 VDC power source.

Liebert[®] Liqui-tect[™] 460 Zone Leak Detection Kits include one LT460 sensor, a specified length of LT500-xxY cable (maximum length is 100 ft [30.5 m]) and a corresponding number of hold down clips. The Liebert[®] LT460 requires an external 24-VAC, 0.12-A power source such as EXT-XFMR or XFMR24.

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3 Nomenclature

This section describes the model number configuration for Liebert[®] Mini-Mate2 Thermal Management System units and components.

3.1 System Configurations

The following figures show the available capacity and cooling options for the Liebert® Mini-Mate2 Thermal Management System.

Figure 3.1 Air Cooled Units



ltem	Description
1	Split system (indoor condensing unit) with supply/return air plenum
2	Split system (indoor condensing unit) with ducted supply/return air
3	Split system (outdoor condensing unit) with supply/return air plenum
4	Split system (outdoor condensing unit) with ducted supply/return air
5	Indoor condensing unit
6	Evaporator
7	Outdoor condensing unit





ltem	Description	ltem	Description
1	Split system glycol cooled with supply/return air plenum	6	Expansion tank
2	Split system glycol-cooled with ducted supply/return air	7	Pump
3	Split system water-cooled with supply/return air plenum	8	Water/Glycol condensing unit
4	Split system water cooled with ducted supply/return air	9	Evaporator
5	Drycooler	10	Cooling tower

Figure 3.3 Chilled Water Units



Item	Description
1	Chilled water cooled with supply/return air plenum
2	Chilled water cooled with ducted supply/return air

3.2 Nomenclature for Evaporator and Chilled Water Units

Nomenclature Digit Definitions for Evaporator and Chilled Water Units (continued) on the next page describes each digit of the model number.

Table 3.1 Nomenclature Example

1	2	3	4	5	6	7	8	9	10	11	12
М	М	D	3	6	E	Ν	Ρ	R	E	D	5

Table 3.2 Nomenclature Digit Definitions for Evaporator and Chilled Water Units

Digits 1 and 2 = the base unit MM = Mini-Mate2	
MM = Mini-Mate2	
Digit 3 = Disconnect	
D = Disconnect switch	
Digit 4 and 5 = Nominal Capacity	
24 = 24 kBtuh, 60 Hz evaporator	
35 = 35 kBtuh, 50 Hz evaporator	
36 = 36 kBtuh, 60 Hz evaporator	
39 = 39 kBtuh, 3 Ton, 50 Hz, chilled water	
40 = 40 kBtuh, 3 Ton, 60 Hz, chilled water	
Digit 6 = Cooling type	
C = Chilled water cooled	
E = Split system evaporator (See Nomenclature for Split System Condensing units on page 17.)	
K = Split system evaporator with free cooling (See Nomenclature for Split System Condensing units on page 17.)	
Digit 7 = Refrigerant/Valve type	
N = R-407C field-supplied	
2 = 2-way standard pressure chilled water valve	
3 = 3-way standard pressure chilled water valve	
Digit 8 = Supply power	
A = 460 V/3 ph/60 Hz (3 ton capacity only)	
M = 380/415 V/3 ph/50 Hz (3 ton capacity only)	
P = 208/230 V/1 ph/60 Hz	
S = 220 V/1 ph/50 Hz (3 ton capacity only)	
Y = 208/230 V/3 ph/60 Hz (3 ton capacity only)	
X = 277 V/1 ph/60 Hz	

Digit	Description					
Digit 9 = Hur	nidification					
	R = Remote Humidifier Contact (without canister humidifier)					
	J = Canister Humidifier and Remote Humidifier Contact					
Digit 10 = Re	heat					
	0 = No reheat					
	E = Electric reheat					
	S = SCR reheat (for DX evaporator without free cooling option)					
	H = Hot-water reheat (chilled water systems only)					
Digit 11 = Blo	wer type					
	D = Direct drive internal blower					
	B = Belt drive external blower					
Digit 12 = Ser	nsor packages					
	N = Base package of filter clog and high temperature sensor					
	2 = Smoke sensor + Base package					
	4 = IS-UNITY-DP (BMS) + Base Package					
	5 = IS-UNITY-DP (BMS) + Smoke sensor + Base package					

Table 3.2 Nomenclature Digit Definitions for Evaporator and Chilled Water Units (continued)

3.3 Nomenclature for Split System Condensing units

This section describes the model number configuration for Mini-Mate2 Thermal Management System split system condensing units.

3.3.1 Indoor Condensing Units for Air Cooled Split Systems

Nomenclature Digit Definitions for Indoor, Air Cooled Condensing Units below describes each digit of the model number.

Table 3.3 Indoor, Air Cooled Condensing Unit Nomenclature Example

1	2	3	4	5	6	7	8	9	10
М	С	D	3	6	А	L	А	Н	Ν

Table 3.4	Nomenclature D	Digit Definitions for Indoor,	Air Cooled Condensing Units
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Digit	Description
Digits 1 to 2 = the	base unit
Ν	MC = Mini-Mate2 Thermal Management System condensing unit
Digit 3 = Disconn	lect
C	D = Disconnect switch
Digit 4 and 5 = N	ominal Capacity
2	24 = 24 kBtuh,60 Hz
З	35 = 35 kBtuh, 50 Hz
3	36 = 36 kBtuh, 60 Hz
Digit 6 = Cooling	type
A	A = Air cooled
Digit 7 = Head pr	essure control
L	_ = Liebert® Lee-Temp™ Receiver
Digit 8 = Supply p	power
A	A = 460 V/3 ph/60 Hz (3 ton capacity only)
Ν	M = 380/415 V/3 ph/50 Hz (3 ton capacity only)
F	P = 208/230 V/1 ph/60 Hz
S	S = 220 V/1 ph/50 Hz (3 ton capacity only)
>	K = 277 V/1 ph/60 Hz
Y	(= 208/230 V/3 ph/60 Hz (3 ton capacity only)
Digit 9 = Hot gas	bypass
ŀ	H = Hot-gas bypass
Digit 10 = Refrige	erant
١	N = R-407C field charged

3.3.2 Outdoor Prop Fan Condensing Units for Air Cooled Split Systems

Nomenclature Digit Definitions for Outdoor, Prop Fan Condensing Units below describes each digit of the model number.

Table 3.5 Prop-fan Condensing Unit Nomenclature Example

1	2	3	4	5	6	7	8	9	10	11
Ρ	F	Н	0	3	7	А	—	Р	L	Ν

Table 3.6 Nomenclature Digit Definitions for Outdoor, Prop Fan Condensing Units

Digit	Description
Digits 1 to 3 = the base unit	
PFH = Prop fan condens	sing unit with hot gas bypass
Digit 4 = Sound level	
0 = Standard	
Z = Quiet-Line	
Digit 5 and 6 = Nominal Capacity	
27 = 27 kBtuh, 60 Hz	
36 = 36 kBtuh, 50 Hz	
37 = 37 kBtuh, 60 Hz	
Digit 7 = Cooling type	
A = Air cooled	
Digit 8 = Coil type	
— = Standard coil	
C = Coated coil (epoxy v	with UV topcoat)
Digit 9 = Supply power	
A = 460 V/3 ph/60 Hz (3 ton capacity only)
B = 575 V/3 ph/60 Hz (3	3 ton capacity only, Quiet-Line not available)
M = 380/415 V/3 ph/50	Hz (3 ton capacity only)
P = 208/230 V/1 ph/60 H	Hz
S = 220 V/1 ph/ 50 Hz (3	3 ton capacity only)
Y = 208/230 V/3 ph/60	Hz (3 ton capacity only)
Digit 10 = Ambient rating/Control	
L = 95°F Ambient, Liebe	ert® Lee-Temp™
H = 105°F Ambient, Lieb	pert® Lee-Temp™
Digit 11 = Refrigerant	
N = R-407C field charged	

3.3.3 Water/Glycol Cooled Condensing Units

Nomenclature Digit Definitions for Indoor, Water/Glycol Cooled Condensing Units below describes each digit of the model number.

Table 3.7 Remote, Indoor Water/Glycol Condensing Unit Nomenclature Example

1	2	3	4	5	6	7	8	9	10
М	С	D	3	8	W	2	А	Н	Ν

Table 3.8 Nomenclature Digit Definitions for Indoor, Water/Glycol Cooled Condensing Units

Digits 1 to 2 = the base unit MC = Mini-Mate2 condensing unit Digit 3 = Disconnect switch Digit 4 and 5 = Nominal Capacity 26 = 26 kBtuh, 2 ton, 60 Hz 37 = 37 kBtuh, 3 ton, 50 Hz 38 = 38 kBtuh, 3 ton, 60 Hz Digit 6 = Cooling type W = Water/Glycol-cooled Digit 7 = Head-pressure control 2 = 2-way standard pressure fluid regulating valve 3 = 3-way standard pressure fluid regulating valve D = 2-way high pressure fluid regulating valve T = 3-way igh pressure fluid regulating valve D = 2-way high pressure fluid regulating valve D = 2-way high pressure fluid regulating valve T = 3-way igh pressure fluid regulating valve D = 2-way high pressure fluid regulating valve D = 2-way high pressure fluid regulating valve D = 2-way high pressure fluid regulating valve T = 3-way high pressure fluid regulating valve D = 2-way high p	Digit	Description
Digit 3 = Disconnect D = Disconnect switch Digit 4 and 5 = Nominal Capacity 26 = 26 kBtuh, 2 ton, 60 Hz 37 = 37 kBtuh, 3 ton, 50 Hz 38 = 38 kBtuh, 3 ton, 50 Hz 38 = 38 kBtuh, 3 ton, 60 Hz Digit 6 = Cooling type W = Water/Glycol-cooled Digit 7 = Head-pressure control 2 = 2-way standard pressure fluid regulating valve 3 = 3-way standard pressure fluid regulating valve 2 = 2-way high pressure fluid regulating valve 1 = 3-way standard pressure fluid regulating valve 1 = 3-way high pressure fluid regulating valve 1 = 3-way high pressure fluid regulating valve Digit 8 = Supply power A = 460 V/ 3 ph/60 Hz (3 ton capacity only) M = 380/415 V/3 ph/50 Hz (3 ton capacity only) M = 380/415 V/3 ph/50 Hz (3 ton capacity only) A = 400 V/1 ph/50 Hz (3 ton capacity only) A = 202 V/1 ph/50 Hz (3 ton capacity only) X = 277 V/1 ph/60 Hz S = 220 V/1 ph/50 Hz (3 ton capacity only) Digit 9 = Hot-gas bypass H = Hot gas bypass H = Hot gas bypass	Digits 1 to 2	= the base unit
Digit 4 and 5 = Nominal Capacity 26 = 26 kBtuh, 2 ton, 60 Hz 37 = 37 kBtuh, 3 ton, 50 Hz 38 = 38 kBtuh, 3 ton, 60 Hz Digit 6 = Cooling type W = Water/Glycol-cooled Digit 7 = Head-pressure control 2 = 2-way standard pressure fluid regulating valve 3 = 3-way standard pressure fluid regulating valve 3 = 3-way standard pressure fluid regulating valve 1 = 2-way high pressure fluid regulating valve 1 = 3-way high pressure fluid regulating valve 2 = 2-way high pressure fluid regulating valve 1 = 3-way high pressure fluid regulating valve 2 = 2-way high pressure fluid regulating valve 1 = 3-way high pressure fluid regulating valve 2 = 2-way high pressure fluid regulating valve 2 = 2-w		MC = Mini-Mate2 condensing unit
Digit 4 and 5 = Nominal Capacity 26 = 26 kBtuh, 2 ton, 60 Hz 37 = 37 kBtuh, 3 ton, 50 Hz 38 = 38 kBtuh, 3 ton, 60 Hz Digit 5 = Cooling type W = Water/(Slycol-cooled Digit 7 = Head-pressure control 2 = 2-way standard pressure fluid regulating valve 3 = 3-way standard pressure fluid regulating valve 3 = 3-way standard pressure fluid regulating valve D = 2-way high pressure fluid regulating valve T = 3-way high pressure fluid regulating valve Digit 8 = Supply power A = 460 V/3 ph/60 Hz (3 ton capacity only) M = 380/415 V/3 ph/60 Hz (3 ton capacity only) P = 208/230 V/1 ph/60 Hz S = 220 V/1 ph/60 Hz (3 ton capacity only) X = 277 V/1 ph/60 Hz (3 ton capacity only) Digit 9 = Hot-gas bypass H = Hot gas bypass Digit 10 = Refrigerant	Digit 3 = Di	sconnect
26 = 26 kBtuh, 2 ton, 60 Hz 37 = 37 kBtuh, 3 ton, 50 Hz 38 = 38 kBtuh, 3 ton, 60 Hz Digit 6 = Coolling type W = Water/Glycol-cooled Digit 7 = Head-pressure control 2 = 2-way standard pressure fluid regulating valve 3 = 3-way standard pressure fluid regulating valve 3 = 3-way standard pressure fluid regulating valve 1 = 3-way high pressure fluid regulating valve 1 = 3-way high pressure fluid regulating valve Digit 8 = Supply power Digit 8 = Supply power A = 460 V/3 ph/60 Hz (3 ton capacity only) M = 380/415 V/3 ph/50 Hz (3 ton capacity only) P = 208/230 V/1 ph/60 Hz 5 = 220 V/1 ph/50 Hz (3 ton capacity only) X = 277 V/1 ph/60 Hz 5 = 220 V/1 ph/50 Hz (3 ton capacity only) Digit 9 = Hot-gas bypass H = Hot gas bypass		D = Disconnect switch
37 = 37 kBtuh, 3 ton, 50 Hz 38 = 38 kBtuh, 3 ton, 60 Hz Digit 5 = Ccolling type W = Water/Glycol-cooled Digit 7 = Head-pressure control 2 = 2-way standard pressure fluid regulating valve 3 = 3-way standard pressure fluid regulating valve 3 = 3-way standard pressure fluid regulating valve D = 2-way high pressure fluid regulating valve T = 3-way high pressure fluid regulating valve Digit 8 = Supply power A = 460 V/3 ph/60 Hz (3 ton capacity only) M = 380/415 V/3 ph/50 Hz (3 ton capacity only) P = 208/230 V/1 ph/60 Hz 3 = 220 V/1 ph/50 Hz (3 ton capacity only) X = 277 V/1 ph/60 Hz 3 = 220 V/1 ph/50 Hz (3 ton capacity only) Digit 9 = Hot-gas bypass H = Hot gas bypass	Digit 4 and	5 = Nominal Capacity
38 = 38 kBtuh, 3 ton, 60 Hz Digit 6 = Cooling type W = Water/Glycol-cooled Digit 7 = Head-pressure control 2 = 2-way standard pressure fluid regulating valve. 3 = 3-way standard pressure fluid regulating valve D = 2-way high pressure fluid regulating valve T = 3-way high pressure fluid regulating valve Digit 8 = Supply power A = 460 V/ 3 ph/60 Hz (3 ton capacity only) M = 380/415 V/3 ph/50 Hz (3 ton capacity only) P = 208/230 V/1 ph/60 Hz S = 220 V/1 ph/50 Hz (3 ton capacity only) X = 277 V/1 ph/60 Hz Y = 208/230 V/3 ph/60 Hz (3 ton capacity only) X = 277 V/1 ph/60 Hz Y = 208/230 V/3 ph/60 Hz (3 ton capacity only) X = 277 V/1 ph/60 Hz Y = 208/230 V/3 ph/60 Hz (3 ton capacity only) X = 100 U/3 ph/60 Hz (3 ton capacity only) X = 100 U/3 ph/60 Hz (3 ton capacity only) Digit 9 = Hot-gas bypass H = Hot gas bypass H = Hot gas bypass Digit 10 = Refrigerant		26 = 26 kBtuh, 2 ton, 60 Hz
Digit 6 = Cooling type W = Water/Glycol-cooled Digit 7 = Head-pressure control 2 = 2-way standard pressure fluid regulating valve 3 = 3-way standard pressure fluid regulating valve D = 2-way high pressure fluid regulating valve T = 3-way high pressure fluid regulating valve Digit 8 = Supply power A = 460 V/3 ph/60 Hz (3 ton capacity only) M = 380/415 V/3 ph/50 Hz (3 ton capacity only) P = 208/230 V/1 ph/60 Hz S = 220 V/1 ph/50 Hz (3 ton capacity only) X = 277 V/1 ph/60 Hz Y = 208/230 V/3 ph/60 Hz (3 ton capacity only) Digit 9 = Hot-gas bypass H = Hot gas bypass Digit 10 = Refrigerant		37 = 37 kBtuh, 3 ton, 50 Hz
W = Water/Glycol-cooled Digit 7 = Head-pressure control 2 = 2-way standard pressure fluid regulating valve 3 = 3-way standard pressure fluid regulating valve D = 2-way high pressure fluid regulating valve T = 3-way high pressure fluid regulating valve Digit 8 = Supply power A = 460 V/3 ph/60 Hz (3 ton capacity only) M = 380/415 V/3 ph/50 Hz (3 ton capacity only) P = 208/230 V/1 ph/60 Hz S = 220 V/1 ph/50 Hz (3 ton capacity only) X = 277 V/1 ph/60 Hz Y = 208/230 V/3 ph/60 Hz (3 ton capacity only) Digit 9 = Hot-gas bypass H = Hot gas bypass Digit 10 = Refrigerant		38 = 38 kBtuh, 3 ton, 60 Hz
Digit 7 = Head-pressure control 2 = 2-way standard pressure fluid regulating valve 3 = 3-way standard pressure fluid regulating valve D = 2-way high pressure fluid regulating valve T = 3-way high pressure fluid regulating valve Digit 8 = Supply power A = 460 V/ 3 ph/60 Hz (3 ton capacity only) M = 380/415 V/3 ph/50 Hz (3 ton capacity only) P = 208/230 V/1 ph/60 Hz S = 220 V/1 ph/50 Hz (3 ton capacity only) X = 277 V/1 ph/60 Hz Y = 208/230 V/3 ph/60 Hz (3 ton capacity only) Digit 9 = Hot-gas bypass H = Hot gas bypass Digit 10 = Refrigerant	Digit 6 = Co	poling type
2 = 2-way standard pressure fluid regulating valve 3 = 3-way standard pressure fluid regulating valve D = 2-way high pressure fluid regulating valve T = 3-way high pressure fluid regulating valve Digit 8 = Supply power A = 460 V/ 3 ph/60 Hz (3 ton capacity only) M = 380/415 V/3 ph/50 Hz (3 ton capacity only) P = 208/230 V/1 ph/60 Hz S = 220 V/1 ph/50 Hz (3 ton capacity only) X = 277 V/1 ph/60 Hz X = 277 V/1 ph/60 Hz (3 ton capacity only) Digit 9 = Hot-gas bypass H = Hot gas bypass Digit 10 = Refrigerant		W = Water/Glycol-cooled
3 = 3-way standard pressure fluid regulating valve D = 2-way high pressure fluid regulating valve T = 3-way high pressure fluid regulating valve Digit 8 = Supply power A = 460 V/ 3 ph/60 Hz (3 ton capacity only) M = 380/415 V/3 ph/60 Hz (3 ton capacity only) P = 208/230 V/1 ph/60 Hz S = 220 V/1 ph/60 Hz S = 220 V/1 ph/60 Hz (3 ton capacity only) X = 277 V/1 ph/60 Hz Y = 208/230 V/3 ph/60 Hz (3 ton capacity only) Digit 9 = Hot-gas bypass H = Hot gas bypass Digit 10 = Refrigerant	Digit 7 = He	pad-pressure control
D = 2-way high pressure fluid regulating valve T = 3-way high pressure fluid regulating valve Digit 8 = Supply power A = 460 V/3 ph/60 Hz (3 ton capacity only) M = 380/415 V/3 ph/50 Hz (3 ton capacity only) P = 208/230 V/1 ph/60 Hz S = 220 V/1 ph/50 Hz (3 ton capacity only) X = 277 V/1 ph/60 Hz Y = 208/230 V/3 ph/60 Hz (3 ton capacity only) Digit 9 = Hot-gas bypass H = Hot gas bypass Digit 10 = Refrigerant		2 = 2-way standard pressure fluid regulating valve
T = 3-way high pressure fluid regulating valve Digit 8 = Supply power A = 460 V/ 3 ph/60 Hz (3 ton capacity only) M = 380/415 V/3 ph/50 Hz (3 ton capacity only) P = 208/230 V/1 ph/60 Hz S = 220 V/1 ph/50 Hz (3 ton capacity only) X = 277 V/1 ph/60 Hz Y = 208/230 V/3 ph/60 Hz (3 ton capacity only) X = 277 V/1 ph/60 Hz Y = 208/230 V/3 ph/60 Hz (3 ton capacity only) Digit 9 = Hot-gas bypass H = Hot gas bypass H = Hot gas bypass Digit 10 = Refrigerant		3 = 3-way standard pressure fluid regulating valve
Digit 8 = Supply power A = 460 V/ 3 ph/60 Hz (3 ton capacity only) M = 380/415 V/3 ph/50 Hz (3 ton capacity only) P = 208/230 V/1 ph/60 Hz S = 220 V/1 ph/50 Hz (3 ton capacity only) X = 277 V/1 ph/60 Hz Y = 208/230 V/3 ph/60 Hz (3 ton capacity only) Digit 9 = Hot-gas bypass H = Hot gas bypass Digit 10 = Refrigerant		D = 2-way high pressure fluid regulating valve
A = 460 V/ 3 ph/60 Hz (3 ton capacity only) M = 380/415 V/3 ph/50 Hz (3 ton capacity only) P = 208/230 V/1 ph/60 Hz S = 220 V/1 ph/50 Hz (3 ton capacity only) X = 277 V/1 ph/60 Hz Y = 208/230 V/3 ph/60 Hz (3 ton capacity only) Digit 9 = Hot-gas bypass H = Hot gas bypass Digit 10 = Refrigerant		T = 3-way high pressure fluid regulating valve
M = 380/415 V/3 ph/50 Hz (3 ton capacity only) P = 208/230 V/1 ph/60 Hz S = 220 V/1 ph/50 Hz (3 ton capacity only) X = 277 V/1 ph/60 Hz Y = 208/230 V/3 ph/60 Hz (3 ton capacity only) Digit 9 = Hot-gas bypass H = Hot gas bypass Digit 10 = Refrigerant	Digit 8 = Supp	ly power
P = 208/230 V/1 ph/60 Hz S = 220 V/1 ph/50 Hz (3 ton capacity only) X = 277 V/1 ph/60 Hz Y = 208/230 V/3 ph/60 Hz (3 ton capacity only) Digit 9 = Hot-gas bypass H = Hot gas bypass Digit 10 = Refrigerant		A = 460 V/ 3 ph/60 Hz (3 ton capacity only)
S = 220 V/1 ph/50 Hz (3 ton capacity only) X = 277 V/1 ph/60 Hz Y = 208/230 V/3 ph/60 Hz (3 ton capacity only) Digit 9 = Hot-gas bypass H = Hot gas bypass Digit 10 = Refrigerant		M = 380/415 V/3 ph/50 Hz (3 ton capacity only)
X = 277 V/1 ph/60 Hz Y = 208/230 V/3 ph/60 Hz (3 ton capacity only) Digit 9 = Hot-gas bypass H = Hot gas bypass Digit 10 = Refrigerant		P = 208/230 V/1 ph/60 Hz
Y = 208/230 V/3 ph/60 Hz (3 ton capacity only) Digit 9 = Hot-gas bypass H = Hot gas bypass Digit 10 = Refrigerant		S = 220 V/1 ph/50 Hz (3 ton capacity only)
Digit 9 = Hot-gas bypass H = Hot gas bypass Digit 10 = Refrigerant		X = 277 V/1 ph/60 Hz
H = Hot gas bypass Digit 10 = Refrigerant		Y = 208/230 V/3 ph/60 Hz (3 ton capacity only)
Digit 10 = Refrigerant	Digit 9 = Ho	ot-gas bypass
		H = Hot gas bypass
N = R-407C field charged	Digit 10 = R	efrigerant
		N = R-407C field charged

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4 System Data

4.1 Air Cooled Systems—Capacity and Performance Data

Table 4.1 Air Cooled Data, 60Hz

Evaporator Model		MMD24E	or MMD24K	MMD36E or MMD36K		
Condensing Unit Type		PFH - Outdoor	MCD - Indoor	PFH - Outdoor	MCD - Indoor	
DX Evaporator- Net Capacity D	ا ata - kW (Btuh) @ High Sp	beed CFM				
80°F DB, 62.8°F WB (26.7°C	Total	6.70 (22,900)	6.50 (22,200)	9.90 (33,800)	9.35 (31,900)	
DB, 17.1°C WB) 38%RH	Sensible	6.50 (22,200)	6.35 (21,700)	9.40 (32,100)	9.10 (31,000)	
75°F DB, 61°F WB (23.9°C DB,	Total	6.40 (21,800)	6.15 (20,900)	9.55 (32,500)	8.95 (30,600)	
16.1°C WB) 45%RH	Sensible	5.70 (19,500)	5.60 (19,100)	8.30 (28,400)	8.05 (27,500)	
72°F DB, 60°F WB (22.2°C DB,	Total	6.20 (21,200)	5.95 (20,300)	9.30 (31,800)	8.75 (29,900)	
15.5°C WB) 50%RH	Sensible	5.20 (17,800)	5.10 (17,400)	7.70 (26,200)	7.40 (25,300)	
- Fan Data - Evaporator	ł			,	<u>I</u>	
CF	M (CMH) - High Speed	885 ((1504)	1250	(2124)	
CF	M (CMH) - Low Speed	800	(1359)	1000 (1699)		
	Fan Motor, HP (W)	0.5 (0.38)	0.5 (0.38)		
External Static Pressure, in (mm) water gauge		0.3	3(8)	0.3 (8)		
Evaporator Coil - Copper Tube/	Aluminum Fin					
	Face Area, ft ² (m ²)	3.1 (0.29)	3.1 (0.29)		
	Coil Rows	3		3		
Max F	ace Velocity ,fpm(m/s)	277 (1.4)		394 (2.0)		
Unit Refri	gerant Charge, oz. (kg)	7 (0.20)		7 (0.20)		
	Unit Operating Weight	225	(102)	225 (102)		
Electric Reheat Capacity (Ir	ncludes Fan Motor), kW (Btuh)	Standard	SCR	Standard	SCR	
I	nput Voltage 208-1-60	4.7 (16,040)	5.6 (19,100)	4.7 (16,040)	7.9 (27,000)	
	nput Voltage 230-1-60	5.8 (19,800)	6.8 (23,200)	5.8 (19,800)	9.5 (32,400)	
	Input Voltage 277-1-60	6.3 (21,500)	7.3 (24,900)	6.3 (21,500)	10.3 (35,200)	
1	nput Voltage 208-3-60			5.6 (19,100)	7.9 (27,000)	
I	nput Voltage 230-3-60	Ν	/A	6.8 (23,200)	9.5 (32,400)	
h	nput Voltage 460-3-60			7.3 (24,900)	10.3 (35,200)	
Humidifier Data - Steam Genera	ator Type					
Steam	n capacity, lb/hr (kg/hr)	4.3	(2.0)	4.3	(2.0)	

Table 4.1 Air Cooled Data, 60Hz (continued)

Evaporator Model		MMD24E o	MMD24E or MMD24K		or MMD36K
Condensing Unit Type		PFH - Outdoor	MCD - Indoor	PFH - Outdoor	MCD - Indoor
Ele	ectrical Input Power, kW	1	.5	1	.5
Evaporator Connection Sizes				P	
Liqui	d line Diameter, O.D. Cu	3,	/8"	3,	/8"
Suction	Line Diameter, O.D. Cu	7,	/8 [°]	7,	/8"
	Humidifier Supply		1/4" OD Copper C	ompression Fitting	
Evapor	ator/Condensate Drain		3/4" NP	T-Female	
MERV 8 Filter, External Filter B	ox, qty (1), Nom. Size, in. (mm)		4x20x20 (10)2x508x508)	
MERV 8 Filter, Air Distributic	on Plenum, qty (1), Nom. Size-in. (mm)		4x16x25 (10)2x406x635)	
Condensing Unit Model Numbe	er	PFH027ALN	MCD24AL_HN	PFH037ALN	MCD36AL_HN
Condensing	Unit Rating Conditions		95°F (35°C) Ambient		
	Coil Face Area ft ² (m ²)	4.1 (0.38)	4.6 (0.43)	7.7 (0.72)	4.6 (0.43)
	Rows of Coil	2	2	2	3
CFM (CMH)		2200 (3738)	1000 (1698)	3000 (5097)	1430 (2429)
	Motor Hp (W)	0.20 (149)	0.33 (246)	0.20 (149)	0.5 (373)
External Stati	c Pressure, in wg. (mm)	N/A	0.50 (13)	N/A	0.50 (13)
Unit Refr	igerant Charge, oz. (kg)	134 (3.8)	134 (3.8)	213 (6.0)	213 (6.0)
Unit Op	perating Weight, lb. (kg)	200 (91)	230 (104)	241 (109)	240 (109)
Condensing Unit Connection S	izes		•	Α	J
Liqui	d line Diameter, O.D. Cu	3/8"	3/8"	3/8"	3/8"
Suction	I Line Diameter, O.D. Cu	5/8"	5/8"	3/4"	7/8"
Free Cooling Coil Option Net C	apacity Data - kW (Btuh)	using 45°F (7.2°C) EWT	1	1	1
80°F DB, 62.8°F WB (26.7°C	Total	7.10 (2	24,200)	9.50 (32,400)	
DB, 17.1°C WB) 38%RH	Sensible	6.60 (2	22,600)	9.05 (30,800)	
75°F DB, 61°F WB (23.9°C DB,	Total	6.15 (2	20,900)	8.20 (28,000)	
16.1°C WB) 45%RH	Sensible	5.55 (1	18,900)	7.60 (2	25,900)
72°F DB, 60°F WB (22.2°C DB,	Total	5.55 (1	18,900)	7.45 (2	25,400)
15.5°C WB) 50%RH	Sensible	4.85 (*	16,600)	6.70 (2	22,900)
	Flow Rate, GPM (I/m)	4.5 (17.1)		5.9 (22.4)
Pressu	ure Drop, ft. water (kPa)	5.6 ((16.7)	9.1 (27.2)
Free Cooling Coil - Copper Tub	e/Aluminum Fin				
	Face Area, ft ² (m ²)	3.1 (0.28)	3.1(0.28)

Table 4.1 Air Cooled Data, 60Hz (continued)

Evaporator Model	MMD24E d	or MMD24K	MMD36E or MMD36K		
Condensing Unit Type	PFH - Outdoor	MCD - Indoor	PFH - Outdoor	MCD - Indoor	
Coil Rows	3		3		
Max Face Velocity, fpm (m/s)	294 (1.5)		294 (1.5)		
Internal Fluid Volume, gal (I)	2.0 ((7.6)	2.0 (7.6)		
Free-cooling Coil supply/return connections, in. O.D. Cu	7/8		7/8		
The net capacity data has fan motor heat factored in for all ratings and the entering air conditions of 75°F (23.9°C), 45%RH, is the standard rating condition for ASHRAE 127-2007. All capacities are nominal values; actual performance will be ±5%.					

Table 4.2 Air Cooled Data, 50Hz

Evaporator Model		MMD35E or MMD35K			
Condensing Unit Type		PFH - Outdoor	MCD - Indoor		
DX Evaporator- Net Capacity Data - k\	W (Btuh) @ High Speed CFM				
80°F DB, 62.8°F WB (26.7°C DB,	Total	9.95 (34,000)	9.50 (32,400)		
17.1°C WB) 38%RH	Sensible	9.40 (32,100)	9.15 (31,300)		
75°F DB, 61°F WB (23.9°C DB, 16.1°C	Total	9.60 (32,700)	9.10 (31,100)		
WB) 45%RH	Sensible	8.35 (28,500)	8.15 (27,800)		
72°F DB, 60°F WB (22.2°C DB, 15.5°C	Total	9.35 (31,900)	8.90 (30,400)		
WB) 50%RH	Sensible	7.70 (26,200)	7.45 (25,500)		
Fan Data - Evaporator					
	CFM (CMH) - High Speed	125	0 (2124)		
	CFM (CMH) - Low Speed	100	0 (1699)		
	Fan Motor HP (W)	0.9	5 (0.38)		
External	Static Pressure, in (mm) water gauge	(0.3 (8)		
Evaporator Coil - Copper Tube/Alumin	um Fin				
	Face Area, ft ² (m ²)	3.	1 (0.29)		
	Coil Rows		3		
	Max Face Velocity, fmp (m/s)	394 (2.0)			
	Unit Refrigerant Charge, oz. (kg)	7 (0.20)			
	Unit Operating Weight, lb (kg)	225 (102)			
Electric Reheat Capacity (Includes Far	Motor)-kW (Btuh)				
	Input Voltage 220-1-50	5.3	(18,090)		
	Input Voltage 380-3-50	7.3 (24,900)			
SCR Reheat Capacity (Includes Fan Mo	otor)-kW (Btuh)				
	Input Voltage 220-1-50	8.7	(29,700)		
	Input Voltage 380-3-50	10.3 (35,100)			
Humidifier Data - Steam Generator Ty	pe				
	Steam capacity lb/hr (kg/hr)	4	3 (2.0)		
	Electrical Input Power, kW		1.5		
Evaporator Connection Sizes					
	Liquid line Diameter, O.D. Cu		3/8"		
	Suction Line Diameter, O.D. Cu		7/8"		
	Humidifier Supply	1/4" OD Copper	Compression Fitting		
	Evaporator/Condensate Drain	3/4" N	PT-Female		

Table 4.2 Air Cooled Data, 50Hz (continued)

Evaporator Model		MMD35E d	or MMD35K	
Condensing Unit Type		PFH - Outdoor	MCD - Indoor	
MERV 8 Filter, External	Filter Box, qty (1), Nom. Size, in. (mm)	4x20x20 (102x508x508)		
MERV 8 Filter, Air Distributio	n Plenum, qty (1), Nom. Size, in. (mm)	4x16x25 (10	2x406x635)	
ondensing Unit Model Number		PFH036ALN	MCD35AL_HN	
	Condensing Unit Rating Conditions	95°F (35°C	C) Ambient	
	Coil Face Area, ft ² (m ²)	7.7 (0.72)	4.6 (0.43)	
	Rows of Coil	2	3	
	CMF (CMH)	2500 (4248)	1430 (2429)	
	Motor, Hp (W)	0.20 (149)	0.5 (373)	
	External Static Pressure, in. wg. (mm)	N/A	0.50 (13)	
	Unit Refrigerant Charge, oz. (kg)	213 (6.0)	213 (6.0)	
	Unit Operating Weight, lb. (kg)	241 (109)	240 (109)	
condensing Unit Connection Sizes				
	Liquid line Diameter, O.D. Cu	3/8"	3/8"	
	Suction Line Diameter, O.D. Cu	3/4"	7/8"	
ree Cooling Coil Option Net Capacity	Data - kW (Btuh) using 45°F (7.2°C) EWT			
80°F DB, 62.8°F WB (26.7°C DB,	Total	9.50 (32,400)		
80°F DB, 62.8°F WB (26.7°C DB, 17.1°C WB) 38%RH	Sensible	9.05 (30,800)		
		0.00(0		
75°F DB, 61°F WB (23.9°C DB, 16.1°C	Total	8.20 (2	8,000)	
75°F DB, 61°F WB (23.9°C DB, 16.1°C WB) 45%RH	Total Sensible			
WB) 45%RH		8.20 (2	5,900)	
WB) 45%RH	Sensible	8.20 (2 7.60 (2	5,900) 5,400)	
WB) 45%RH '2°F DB, 60°F WB (22.2°C DB, 15.5°C	Sensible Total	8.20 (2 7.60 (2 7.45 (2	5,900) 5,400) 2,900)	
WB) 45%RH 72°F DB, 60°F WB (22.2°C DB, 15.5°C	Sensible Total Sensible	820 (2 7.60 (2 7.45 (2 6.70 (2	5,900) 5,400) 2,900) 22.4)	
WB) 45%RH 72°F DB, 60°F WB (22.2°C DB, 15.5°C WB) 50%RH	Sensible Total Sensible Flow Rate - GPM (I/m) Pressure Drop - ft. water (kPa)	820 (2 7.60 (2 7.45 (2 6.70 (2 5.9 (5,900) 5,400) 2,900) 22.4)	
WB) 45%RH 72°F DB, 60°F WB (22.2°C DB, 15.5°C WB) 50%RH	Sensible Total Sensible Flow Rate - GPM (I/m) Pressure Drop - ft. water (kPa)	820 (2 7.60 (2 7.45 (2 6.70 (2 5.9 (5,900) 5,400) 2,900) 22,4) 27,2)	
72°F DB, 60°F WB (22.2°C DB, 15.5°C	Sensible Sensible Total Sensible Flow Rate - GPM (I/m) Pressure Drop - ft. water (kPa) inum Fin	820 (2 7.60 (2 7.45 (2 6.70 (2 5.9 () 9.1 () 3.1 ((5,900) 5,400) 2,900) 22,4) 27,2)	
WB) 45%RH 72°F DB, 60°F WB (22.2°C DB, 15.5°C WB) 50%RH	Sensible Sensible Total Sensible Flow Rate - GPM (I/m) Pressure Drop - ft. water (kPa) inum Fin Face Area ft ² (m ²)	820 (2 7.60 (2 7.45 (2 6.70 (2 5.9 () 9.1 () 3.1 ((5,900) 5,400) 2,900) 22.4) 27.2) 0.28) 3	
WB) 45%RH 72°F DB, 60°F WB (22.2°C DB, 15.5°C WB) 50%RH	Sensible Sensible Total Sensible Flow Rate - GPM (I/m) Pressure Drop - ft. water (kPa) inum Fin Face Area ft ² (m ²) Coil Rows	820 (2 7.60 (2 7.45 (2 6.70 (2 5.9 () 9.1 () 3.1 ((5,900) 5,400) 2,900) 22.4) 27.2) 27.2) 2.28) 3 (2.0)	

for ASHRAE 127-2007. All capacities are nominal values; actual performance will be ±5%.

4.2 Water/Glycol Cooled Systems—Capacity and Performance Data

Evaporator Model		MMD24E o	or MMD24K	MMD36E or MMD36K		
	Condensing Unit Fluid	Water Cooled	Glycol Cooled	Water Cooled	Glycol Cooled	
DX Evaporator - Net Capacity D	ata - kW (Btuh) @ High S	peed CFM				
80°F DB, 62.8°F WB (26.7°C	Total	7.60 (26,000)	6.25 (21,300)	11.0 (37,600)	9.05 (30,900)	
DB, 17.1°C WB) 38%RH	Sensible	6.95 (23,700)	6.20 (21,200)	9.95 (33,900)	8.95 (30,500)	
75°F DB, 61°F WB (23.9°C DB,	Total	7.30 (24,900)	5.90 (20,200)	10.6 (36,300)	8.70 (29,600)	
16.1°C WB) 45%RH	Sensible	6.15 (20,900)	5.50 (18,800)	8.85 (30,200)	7.95 (27,100)	
72°F DB, 60°F WB (22.2°C DB,	Total	7.10 (24,300)	5.75 (19,700)	10.4 (35,500)	8.45 (28,900)	
15.5°C WB) 50%RH	Sensible	5.65 (19,300)	5.00 (17,100)	8.20 (27,900)	7.30 (24,900)	
Fan Data - Evaporator				·		
CF	FM (CMH), High Speed	885 (1504)	1250	(2124)	
C	FM (CMH), Low Speed	800	(1359)	1000	(1699)	
	Fan Motor, hp (W)	0.5 (0.38)	0.5 (0.38)		
External Static Pressure, in (mm	n) water gauge	0.3	(8)	0.3 (8)		
Evaporator Coil - Copper Tube/	Aluminum Fin			,		
	Face Area, ft ² (m ²)	3.1(0.29)	3.1 (029)		
	Coil Rows		3	3		
Max Fa	ace Velocity, fpm (m/s)	277 (1.4)		394 (2.0)		
Unit Refri	gerant Charge, oz. (kg)	7 (0.20)		7 (0.20)		
Unit Op	perating Weight, lb (kg)	225 (102)		225 (102)		
	ectric Reheat Capacity Fan Motor), kW (Btuh)	Standard	SCR	Standard	SCR	
1	nput Voltage 208-1-60	4.7 (16,040)	5.6 (19,100)	4.7 (16,040)	7.9 (27,000)	
1	nput Voltage 230-1-60	5.8 (19,800)	6.8 (23,200)	5.8 (19,800)	9.5 (32,400)	
I	Input Voltage 277-1-60	6.3 (21,500)	7.3 (24,900)	6.3 (21,500)	10.3 (35,200)	
Ir	nput Voltage 208-3-60			5.6 (19,100)	7.9 (27,000)	
lı	nput Voltage 230-3-60	N/A	N/A	6.8 (23,200)	9.5 (32,400)	
Ir	nput Voltage 460-3-60			7.3 (24,900)	10.3 (35,200)	
Humidifier Data - Steam Genera	itor Type					
Steam	capacity - lb/hr (kg/hr)	4.3	(2.0)	4.3	(2.0)	
Ele	ctrical Input Power, kW	1	.5	1	.5	
Evaporator Connection Sizes						

Table 4.3 Water/Glycol Cooled Data, 60Hz

Table 4.3	Water/Glycol Cooled Data, 60Hz (continued)
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Evaporator Model		MMD24E o	or MMD24K	MMD36E o	or MMD36K	
	Condensing Unit Fluid	Water Cooled	Glycol Cooled	Water Cooled	Glycol Cooled	
Liqui	d line Diameter, O.D. Cu	3,	/8"	3	/8"	
Suction Line Diameter, O.D. Cu		7,	/8"	7/8"		
	Humidifier Supply	1/4" OD Copper C	ompression Fitting	1/4" OD Copper C	ompression Fitting	
Evapo	rator/Condensate Drain	3/4" NP	T-Female	3/4" NP	T-Female	
MERV 8 Filter, External Filter B	ox, qty (1), Nom. Size, in. (mm)	4x20x20 (10)2x508x508)	4x20x20 (10	02x508x508)	
MERV 8 Filter, Air Distributio	on Plenum, qty (1), Nom. Size, in. (mm)	4x16x25 (10	2x406x635)	4x16x25 (10)2x406x635)	
Condensing Unit Model Numbe	ər	MCE	026W	MC	D38W	
Conder	ser Fluid Requirements	85°F (29.4°C) EWT	110°F (43.3°C) EGT - 40% PG	85°F (29.4°C) EWT	110°F (43.3°C) EGT 40% PG	
THR - ki	W (Btuh) @ 75F/45%RH	9.55 (32,500)	9.05 (30,800)	13.7 (46,700)	13.0 (44,400)	
	Flow Rate, GPM (I/m)	8.1 (30.7)	8.5 (32.2)	6.6 (25.0)	10.9 (41.3)	
Pressu	re Drop, ft. of H20 (kPa)	17.8 (53.2)	23.9 (71.5)	12.3 (36.8)	36.1 (107.9)	
Water-Cooled Co	ndensing Temperature	105°F(40.6°C)	N/A	105°F (40.6°C)	N/A	
Water/Glycol Conr	nection Sizes, in. O.D. Cu	7	/8	7/8		
	Unit Volume, Gal (I)	1.2 ((4.5)	1.2 (4.5)		
Unit Refr	igerant Charge, oz. (kg)	41 (1.16)	54 (1.54)		
Unit Op	perating Weight, lb. (kg)	175	(79)	220 (100)		
Condensing Unit Connection S	izes			1.		
Liqui	d line Diameter, O.D. Cu	3,	/8"	3/8"		
Suction	n Line Diameter, O.D. Cu	5,	/8"	7/8"		
Free Cooling Coil Option Net C	apacity Data - kW (Btuh)	using 45°F (7.2°C) EWT				
Er	ntering Fluid Conditions	45°F (7.2°C) EWT	45°F (7.2°C) EGT - 40% PG	45°F (7.2°C) EWT	45°F (7.2°C) EGT - 40% PG	
80°F DB, 62.8°F WB (26.7°C	Total	7.10 (24,200)	5.85 (19,900)	9.50 (32,400)	7.90 (26,900)	
DB, 17.1°C WB) 38%RH	Sensible	6.60 (22,600)	5.85 (19,900)	9.05 (30,800)	7.90 (26,900)	
75°F DB, 61°F WB (23.9°C DB,	Total	6.15 (20,900)	4.90 (16,800)	8.20 (28,000)	6.70 (22,800)	
16.1°C WB) 45%RH	Sensible	5.55 (18,900)	4.90 (16,800)	7.60 (25,900)	6.70 (22,800)	
72°F DB, 60°F WB (22.2°C DB,	Total	5.55 (18,900)	4.45 (15,100)	7.45 (25,400)	6.00 (20,400)	
15.5°C WB) 50%RH	Sensible	4.85 (16,600)	4.35 (14,900)	6.70 (22,900)	6.00 (20,400)	
	Flow Rate - GPM (I/m)	4.5 (17.1)	8.5 (32.2)	5.9 (22.4)	10.9 (41.3)	
	TIOW Rate - GFIM (I/III)					

Table 4.3 Water/Glycol Cooled Data, 60Hz (continued)

Evaporator Model	MMD24E or MMD24K		MMD36E or MMD36K	
Condensing Unit Fluid	Water Cooled	Glycol Cooled	Water Cooled	Glycol Cooled
Face Area, ft ² (m ²)	3.1 (0.28)		3.1 (0.28)	
Coil Rows	3		3	
Max Face Velocity, fpm (m/s)	294 (1.5)		394 (2.0)	
Internal Fluid Volume, gal (I)	2.0 (7.6)		2.0 (7.6)	
Free-cooling Coil supply and return connections, in. O.D. Cu	7/8		7/8	
The net capacity data has fan motor heat factored in for for ASHRAE 127-2007. All capacities are nominal values;	0	0	(23.9°C), 45%RH, is the st	andard rating condition

Table 4.4 Water/Glycol Cooled Data, 50Hz

Evaporator Model		MMD35	E or MMD35K
Condensing Unit Fluid		Water Cooled	Glycol Cooled
DX Evaporator - Net Capacity Data - k	W (Btuh) @ High Speed CFM		
80°F DB, 628°F WB (26.7°C DB, 17.1°C WB) 38%RH	Total	11.3 (38,700)	9.20 (31,400)
	Sensible	10.1 (34,400)	9.00 (30,700)
75°F DB, 61°F WB (23.9°C DB, 16.1°C	Total	11.0 (37,400)	8.80 (30,100)
WB) 45%RH	Sensible	9.00 (30,700)	8.00 (27,300)
72°F DB, 60°F WB (22.2°C DB, 15.5°C WB) 50%RH	Total	10.7 (36,600)	8.60 (29,400)
	Sensible	8.30 (28,400)	7.35 (25,100)
Fan Data - Evaporator			
	CFM (CMH), High Speed	125	0 (2124)
	CFM (CMH), Low Speed	100	0 (1699)
	Fan Motor HP (W)	0.5	5 (0.38)
External Static Pressure, in (mm) water gauge		0.3 (8)	
Evaporator Coil - Copper Tube/Alumir	num Fin		
	Face Area, ft ² (m ²)	3.1	(0.29)
Coil Rows		3	
Max Face Velocity, fpm (m/s)		394 (2.0)	
Unit Refrigerant Charge, oz. (kg)		7 (0.20)	
Unit Operating Weight, Ib (kg)		225 (102)	
Electric Reheat Capacity (Includes Fa	n Motor)-kW (Btuh)		
	Input Voltage 220-1-50	5.3 ((18,090)

Table 4.4 Water/Glycol Cooled Data, 50Hz (continued)

Evaporator Model		MMD35E	or MMD35K
Condensing Unit Fluid		Water Cooled	Glycol Cooled
	Input Voltage 380-3-50	7.3 (24,900)
SCR Reheat Capacity (Includes Fan M	lotor)-kW (Btuh)		
	Input Voltage 220-1-50	8.7 (29,700)
	Input Voltage 380-3-50	10.3 ((35,100)
Humidifier Data - Steam Generator Ty	rpe		
	Steam capacity - lb/hr (kg/hr)	4.3	3 (2.0)
	Electrical Input Power, kW		1.5
Evaporator Connection Sizes			
	Liquid line Diameter, O.D. Cu	:	3/8"
	Suction Line Diameter, O.D. Cu		7/8"
	Humidifier Supply	1/4" OD Copper Compression Fitting	
	Evaporator/Condensate Drain	a 3/4" NPT-Female	
MERV 8 Filter, External Filter Box, qty (1), Nom. Size, in. (mm)		4x20x20 (102x508x508)	
MERV 8 Filter, Air Distribution Plenum, qty (1), Nom. Size, in. (mm)		4x16x25 (102x406x635)	
Condensing Unit Model Number		MC	D37W
	Condenser Fluid Requirements	85°F (29.4°C) EWT	110°F (43.3°C) EGT - 40% PG
	THR - kW (Btuh) @ 75F/45%RH	14.0 (47,800)	13.2 (44,900)
	Flow Rate, GPM (I/m)	6.6 (25.0)	11.9 (45.1)
	Pressure Drop, ft. of H20 (kPa)	11.9 (35.6)	43.2 (129.2)
Wa	ater-Cooled Condensing Temperature	e 105°F(40.6°C) N/A	
Wat	er/Glycol Connection Sizes, in. O.D. Cu	7/8	
	Unit Volume, Gal (I)) 12(4.5)	
Unit Refrigerant Charge, oz. (kg)		54 (1.54)	
Unit Operating Weight, Ib. (kg)		220 (100)	
Condensing Unit Connection Sizes			
Liquid line Diameter, O.D. Cu		3/8"	
	Suction Line Diameter, O.D. Cu		7/8"
Free Cooling Coil Option Net Capacity	r Data - kW (Btuh) using 45°F (7.2°C) EW	Т	
	Entering Fluid Conditions	45°F (7.2°C) EWT	45°F (7.2°C) EGT - 40% PG
80°F DB, 62.8°F WB (26.7°C DB,	Total	9.50 (32,400)	8.25 (28,000)
17.1°C WB) 38%RH	Sensible	9.05 (30,800)	8.25 (28,000)

Table 4.4 W	ater/Glycol Cooled Data, 50Hz (continued)
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Evaporator Model		MMD35E or MMD35K		
Condensing Unit Fluid		Water Cooled	Glycol Cooled	
75°F DB, 61°F WB (23.9°C DB, 16.1°C WB) 45%RH	Total	8.20 (28,000)	7.00 (23,800)	
	Sensible	7.60 (25,900)	7.00 (23,800)	
72°F DB, 60°F WB (22.2°C DB, 15.5°C WB) 50%RH	Total	7.45 (25,400)	6.30 (21,500)	
	Sensible	6.70 (22,900)	6.30 (21,500)	
	Flow Rate - GPM (I/m)	5.9 (22.4)	11.9 (45.1)	
	Pressure Drop - ft. water (kPa)	9.1 (27.2)	44.3 (132.5)	
Free Cooling Coil - Copper Tube/Alum	ninum Fin			
	Face Area, ft ² (m ²)	3.1	(0.28)	
	Coil Rows		3	
Max Face Velocity, fpm (m/s)		394 (2.0)		
Internal Fluid Volume, gal (I)		2.0 (7.6)		
Free Cooling Coil Supp	ly and Return Connections, in. O.D. Cu		7/8	
	eat factored in for all ratings and the er re nominal values; actual performance	-	45%RH, is the standard rating condition	

4.3 Chilled Water Systems—Capacity and Performance Data

CW Model, 50 and 60 Hz		MMD40C/MMD39C	
Net Capacity Data - kW (Btuh) based on 45°F (7.2°	Net Capacity Data - kW (Btuh) based on 45°F (7.2°C) EWT & 10°F (5.6°C) temperature rise		
80°F DB, 62.8°F WB (26.7°C DB, 17.1°C WB)		10.1 (34,600)	
38%RH	Sensible	9.40 (32,100)	
	Flow Rate, GPM (I/m)	7.2 (27.3)	
	Pressure Drop, ft. water (kPa)	13.1 (39.2)	
	Total	8.25 (28,200)	
75°F DB, 61°F WB (23.9°C DB, 16.1°C WB) 45%RH	Sensible	7.60 (26,000)	
	Flow Rate, GPM (I/m)	5.9 (22.4)	
	Pressure Drop - ft. water (kPa)	9.3 (27.8)	
	Total	7.10 (24,200)	
72°F DB, 60°F WB (22.2°C DB, 15.5°C WB) 50%RH	Sensible	6.50 (22,200)	
	Flow Rate, GPM (I/m)	5.2 (19.7)	
	Pressure Drop, ft. water (kPa)	7.2 (21.5)	
Fan Data - Evaporator			
	CFM (CMH)	1250 (2124)	
	CFM (CMH), Low Speed	1000 (1699)	
	Fan Motor, hp (kW)	0.5 (0.38)	
	External Static Pressure, in (mm) water gauge	0.3 (8)	
CW Coil - Copper Tube/Aluminum Fin			
	Face Area ft ² (m ²)	3.1 (0.29)	
	Coil Rows	3	
Max Face Velocity, fpm (m/s)		391 (2.0)	
Electric Reheat Capacity (Includes Fan Motor)-kW	(Btuh)		
	Input Voltage 208-1-60	4.7 (16,040)	
Input Voltage 230-1-60		5.8 (19,800)	
Input Voltage 277-1-60		6.3 (21,500)	
Input Voltage 208-3-60		5.6 (19,100)	
	Input Voltage 230-3-60	6.8 (23,200)	
	Input Voltage 460-3-60	7.3 (24,900)	
	Input Voltage-220-1-50	5.3 (18,090)	
	Input Voltage-380-3-50	7.3 (24,900)	

Table 4.5 Chilled Water Cooled Data, 60Hz and 50Hz

Table 4.5	Chilled Water Cooled Data, 60Hz and 50Hz (continued)
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CW Model, 50 and 60 Hz	MMD40C/MMD39C			
Hot Water Reheat Coil - Copper Tube/Aluminum Fin				
Capacity (with fan motor heat) using 180°F (82°C) EWT, kW (Btuh)	16.1 (54,900)			
Flow Rate - GPM (I/m)	4.0 (15.2)			
Pressure Drop, ft. water (kPa)	8.5 (25.4)			
Face Area ft ² (m ²)	3.1 (0.29)			
Coil Rows	1			
HWRH supply and return connections, in. O.D. Cu	5/8			
Humidifier Data - Steam Generator Type				
Steam capacity - lb/hr (kg/hr)	4.3 (2.0)			
Electrical Input Power, kW	1.5			
Jnit Connection Sizes				
CW supply and return connections, in. O.D. Cu	7/8			
Humidifier Supply	1/4" OD Copper Compression Fitting			
Evaporator/Condensate Drain	3/4" NPT-Female			
Unit Internal Fluid Volume, gal (I)	2.0 (7.6)			
MERV 8 Filter, External Filter Box, qty (1), Nom. Size, in. (mm)	4x20x20 (102x508x508)			
MERV 8 Filter, Air Distribution Plenum, qty (1), Nom. Size, in. (mm)	4x16x25 (102x406x635)			
Unit Operating Weight	230 (104)			
Unit Valve Types	On/Off Slow Close: 2- & 3-Way			
Valve Size	1"			
Valve Cv	7.0			
Max. Static Operating Pressure, psi (kPa)	300 (2068)			
Return Air Conditions	72°F (22.2	2°C) /50% RH	75°F (23.	9°C) /45%RH
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Entering Water Temperature	Total	Sensible	Total	Sensible
42°F (5.6°C)	1.25	1.13	1.23	1.12
43°F (6.1°C)	1.15	1.09	1.14	1.08
44°F (6.7°C)	1.07	1.04	1.07	1.04
45°F (7.2°C)	1.00	1.00	1.00	1.00
46°F (7.8°C)	0.92	0.96	0.94	0.96
47°F (8.3°C)	0.85	0.91	0.87	0.92
48°F (8.9°C)	0.78	0.85	0.82	0.88
49°F (9.4°C)	0.74	0.81	0.77	0.83

Table 4.6 Capacity Correction Factors (Based on 10°F (5.6°C) Water Rise)

4.4 Planning Dimensions

The unit dimensions are described in the submittal documents included in the Submittal Drawings on page 59.

The following table lists the relevant documents by number and title.

Table 4.7 Dimension Planning Drawings

Document Number	Title						
Split-system Evaporators/Chilled Water Units							
DPN000193	Evaporator/Chilled Water Unit and Filter Box Option Dimensions, All Direct Drive Blower Units						
DPN000194	Evaporator/Chilled Water Unit Dimensions, All Belt Drive Blower Units						
Outdoor Condensing Units							
DPN004418	Cabinet Dimensions, Prop Fan Condensing Unit with Horizontal Air Discharge						
DPN003094	Optional Anchorage Plan, Prop Fan Condensing Unit with Horizontal Air Discharge						
Indoor Condensing Units							
DPN004420	Cabinet Dimensions, Air Cooled Units						
DPN004421	Cabinet Dimensions, Water/Glycol Cooled Units						

5 Electrical Data

5.1 Evaporators and Chilled Water Units Electrical Data

	208/230 - 1 ph - 60Hz		277 - 1	oh - 60Hz	208/230 -	3 ph - 60Hz	460 - 3 ph - 60Hz		
Base Evaporator Model Number	MMD24E	MMD36E MMD40C	MMD24E	MMD36E MMD40C	MMD24E	MMD36E MMD40C	MMD24E	MMD36E MMD400	
Cooling Only									
FLA	2.8	2.8	2.3	2.3	-	2.8	-	1.4	
WSA	3.5	3.5	2.9	2.9	-	3.5	-	1.8	
OPD	15	15	15	15	-	15	-	15	
with Electric Reheat		J		<u>,</u>					
FLA	27.8	27.8	24.0	24.0	-	19.6	-	9.8	
WSA	34.8	34.8	30.0	30.0	—	24.5	-	12.3	
OPD	35	35	35	35	-	25	-	15	
with SCR Reheat ³									
FLA	32.0	44.5	27.6	38.4	-	26.9	-	13.5	
WSA	40.0	55.6	34.5	48.0	_	33.6	_	16.9	
OPD	45	60	35	50	-	35	-	20	
with Humidifier		•	•	•	•	1	•		
FLA	9.2	9.2	8.0	8.0	_	9.2	_	4.8	
WSA	11.5	11.5	10.0	10.0	_	11.5	_	6.0	
OPD	15	15	15	15	_	15	-	15	
with Electric Reheat a	nd Humidifier			•					
FLA	34.2	34.2	29.7	29.7	_	26.0	-	13.2	
WSA	42.8	42.8	37.1	37.1	_	32.5	_	16.5	
OPD	45	45	40	40	_	35	-	20	
with SCR Reheat ³ and	Humidifier								
FLA	38.4	50.9	33.3	44.1	_	33.3	-	16.9	
WSA	48.0	63.6	41.6	55.1	-	41.6	-	21.1	
OPD	50	70	45	60	_	45	_	25	

Table 5.1 Direct Drive, Split System Evaporator or Chilled Water Unit Electrical Data, 60Hz

3. SCR Reheat not available with MMD24K, MMD36K or MMD40C.

	208/230 -	1 ph - 60Hz	277 - 1	277 - 1 ph - 60Hz		208/230 - 3 ph - 60Hz		460 - 3 ph - 60Hz		
Base Evaporator Model Number	MMD24E	MMD36E MMD40C	MMD24E	MMD36E MMD40C	MMD24E	MMD36E MMD40C	MMD24E	MMD36E MMD40C		
Cooling Only		•								
FLA	9.2	9.2	6.4	6.4	-	4.8	-	2.1		
WSA	11.5	11.5	8.0	8.0	-	6.0	-	2.6		
OPD	20	20	15	15	-	15	-	15		
With Electric Reheat					,		,			
FLA	34.2	34.2	28.1	28.1	-	21.6	-	10.5		
WSA	42.8	42.8	35.1	35.1	-	27.0	-	13.1		
OPD	45	45	40	40	-	30	-	15		
With SCR Reheat ⁴		1								
FLA	38.4	50.9	31.7	42.5	-	28.9	-	14.2		
WSA	48.0	63.6	39.6	53.1	-	36.1	-	17.8		
OPD	50	70	40	60	-	40	-	20		
With Humidifier		1								
FLA	15.6	15.6	12.1	12.1	-	11.2	-	5.5		
WSA	19.5	19.5	15.1	15.1	-	14.0	-	6.9		
OPD	25	25	20	20	-	15	-	15		
With Electric Reheat	and Humidifier				,		,			
FLA	40.6	40.6	33.8	33.8	-	28.0	-	13.9		
WSA	50.8	50.8	42.3	42.3	-	35.0	-	17.4		
OPD	60	60	45	45	-	40	-	20		
With SCR Reheat ⁴ ar	nd Humidifier									
FLA	44.8	57.3	37.4	48.2	_	35.3	-	17.6		
WSA	56.0	71.6	46.8	60.3	-	44.1	-	22.0		
OPD	60	80	50	70	_	45	-	25		

Table 5.2 Belt Drive Split System Evaporator or Chilled Water Unit Electrical Data, with High Static Blower Box, 60Hz

4. SCR Reheat not available with MMD24K, MMD36K or MMD40C.

	220 - 1Ph - 50Hz	380/415 - 3Ph-50Hz					
Base Evaporator Model Number	MMD35E MMD39C	MMD35E MMD39C					
Cooling Only							
FLA	2.8	1.4					
With Electric Reheat							
FLA	27.8	11.1					
With SCR Reheat ³							
FLA	44.6	15.3					
With Humidifier							
FLA	9.2	5.1					
With Electric Reheat and Humidifier							
FLA	34.2	14.8					
With SCR Reheat and Humidifier ³	,						
FLA	50.9	19.0					
Notes:		a second to the second s					
 For units with Hot Water Reheat (available of Use MMD35E for MMD35K, except with SCI 	only on MMD39C units), use appropriate values from "Cooling only R reheat	or with numidifier categories.					

Table 5.3 Belt Drive Split System Evaporator or Chilled Water Unit Electrical Data, 50Hz

	220 - 1 ph - 50Hz	380/415 - 3 ph - 50Hz
Base Evaporator Model Number	MMD35E MMD39C	MMD35E MMD39C
Cooling Only		
FLA	7.0	26
With Electric Reheat		
FLA	32.0	12.3
With SCR Reheat ⁴		
FLA	48.7	16.5
With Humidifier		
FLA	13.4	6.3
With Electric Reheat and Humidifier		
FLA	38.4	16.0
With SCR Reheat and Humidifier ⁴		
FLA	55.1	20.2
Notes:		
1. Belt drive data includes externally mounted	high static blower box, powered from unit.	
2. For units with Hot Water Reheat (available of	only on MMD39C units), use appropriate values from "Cooling only	" or "with Humidifier" categories.
3. Use MMD35E for MMD35K, except with SCF	R reheat.	
4. SCR Reheat not available with MMD35K or N	MMD39C.	

Table 5.4 Belt Drive Split System Evaporator or Chilled Water Unit Electrical Data, 50Hz

5.2 Indoor Condensing Units Electrical Data

		6		50Hz		
	208/230-1ph-60Hz	277-1ph-60Hz	208/230-3ph-60Hz	460-3ph-60Hz	220-1ph-50Hz	380/415-3ph-50Hz
Model	MCD24A	MCD24A	MCD24A	MCD24A	_	-
FLA	14.3	12.7	_	_	13.2	5.7
WSA	17.3	15.3	_	_	_	_
OPD	25	25	_	_	N/A	N/A
Model	MCD36A	MCD36A	MCD36A	MCD36A	MCD35A	MCD35A
FLA	20.8	16.6	15.7	7.8	20.1	7.8
WSA	25.1	20.2	18.7	9.4	_	_
OPD	40	30	30	15	_	_
Model	MCD26W	MCD26W	MCD26W	MCD26W	_	_
FLA	12.0	10.4	_	_	_	_
WSA	15.0	13.0	_	_	_	_
OPD	25	20	_	_	_	_
Model	MCD38W	MCD38W	MCD38W	MCD38W	MCD37W	MCD37W
FLA	17.1	14.3	12.0	6.4	17.1	6.4
WSA	21.4	17.9	15.0	8.0	_	_
OPD	35	30	25	15	_	_

Table 5.5 Indoor Condensing Unit Electrical Data, 60Hz and 50Hz

5.3 Outdoor Condensing Units Electrical Data

Model #	Nom. Capac.,	Electrical		60Hz		50Hz		
	Tons	Characteristic	208/230-1-60	208/230-3-60	460-3-60	575-3-60	220-1-50	380/415-3-50
Standard 95°F (35°	C) ambient							
		FLA	13.4	—	—	—	-	—
PFH027ALN	2	WSA	16.4	_	—	-	-	_
		OPD	25	—	—	—	-	—
PFH037ALN		FLA	18.5	13.4	7.1	5.8	18.4	7.0
PFH037ALN PFH036ALN	3	WSA	22.8	16.4	8.7	7.0	-	—
		OPD	35	25	15	15	-	—
High Ambient 105°	F (41°C) ambier	it						
		FLA	15.4	—	—	—	_	—
PFH027AHN	2	WSA	18.4	—	—	—	-	—
		OPD	30	—	—	—	-	—
PFH037AHN		FLA	20.5	15.4	8.1	5.8	20.5	8.1
PFH037AHN	3	WSA	24.8	18.4	9.7	7.0	—	_
		OPD	40	30	15	15	-	—
Quiet-Line 95°F (3	5°C) ambient							
		FLA	12.9	—	—	—	—	—
PFHZ27ALN	2	WSA	15.9	—	_	_	_	—
		OPD	25	—	—	—	—	—
		FLA	18.0	12.9	7.1	_	18.0	6.9
PFHZ37ALN PFHZ36ALN	3	WSA	22.3	15.9	8.7	_	_	_
		OPD	35	25	15	_	—	—

Table 5.6 Outdoor Condensing Unit Electrical Data, 60Hz and 50Hz

5.4 Electrical Data for Air Cooled Systems Using a Single Point Power Kit

Table 5.7Air Cooled Using Single Point Power Kit, Evaporator with Direct Drive Blowers and Indoor Condensing Unit,60Hz

	208/230 - 1	1 ph - 60Hz	277 - 1 p	h - 60Hz	208/230 - 3	3 ph - 60Hz	460 - 3 ph - 60Hz	
Base Evaporator Model Number	MMD24E	MMD36E	MMD24E	MMD36E	MMD24E	MMD36E	MMD24E	MMD36E
Condensing Unit Model Number	MCD24A	MCD36A	MCD24A	MCD36A	MCD24A	MCD36A	MCD24A	MCD36A
Cooling Only								
FLA	17.1	23.6	15.0	18.9	_	18.5	_	9.2
WSA	20.1	27.9	17.6	22.5	_	21.5	_	10.8
OPD	30	40	25	35	_	30	_	15
With Electric Reheat		I						
FLA	42.1	48.6	36.7	40.6	—	35.3	—	17.6
WSA	51.4	59.1	44.7	49.6	—	42.5	_	21.3
OPD	60	60	45	50	-	50	-	25
With SCR Reheat ²								
FLA	46.3	65.3	40.3	55.0	-	42.6	-	21.3
WSA	56.6	80.0	49.2	67.6	_	51.6	-	25.9
OPD	60	80	50	70	-	50	-	30
With Humidifier								
FLA	23.5	30.0	20.7	24.6	-	24.9	-	12.6
WSA	26.5	34.3	23.3	28.2	_	27.9	-	14.2
OPD	35	50	30	40	-	35	-	20
With Electric Reheat and Humidifie	r							
FLA	42.1	48.6	36.7	40.6	-	35.3	-	17.6
WSA	51.4	59.1	44.7	49.6	_	42.5	-	21.3
OPD	60	60	45	50	-	50	-	25
With SCR Reheat and Humidifier ²								
FLA	52.7	71.7	46.0	60.7	_	49.0	_	24.7
WSA	63.0	86.4	54.9	73.3	_	58.0	_	29.3
	70	90	60	80	_	60	_	30

2. SCR Reheat not available with MMD24K or MMD36K.

Table 5.8Air Cooled Using Single Point Power Kit, Evaporator with Belt Drive Blowers and Indoor Condensing Unit,60Hz

	208/230 -	1 ph - 60Hz	277 - 1 p	h - 60Hz	208/230 - 3	3 ph - 60Hz	460 - 3 p	oh - 60Hz
Base Evaporator Model Number	MMD24E	MMD36E	MMD24E	MMD36E	MMD24E	MMD36E	MMD24E	MMD36E
Condensing Unit Model Number	MCD24A	MCD36A	MCD24A	MCD36A	MCD24A	MCD36A	MCD24A	MCD36A
Cooling Only				1			1	
FLA	23.5	30.0	19.1	23.0	_	20.5	_	9.9
WSA	26.5	34.3	21.7	26.6	_	23.5	_	11.5
OPD	35	50	30	40	_	35	_	15
With Electric Reheat		•	•	•			•	L
FLA	48.5	55.0	40.8	44.7	_	37.3	_	18.3
WSA	57.8	65.5	48.8	53.7	_	44.5		22.0
OPD	60	70	50	60	_	50	_	25
With SCR Reheat ³								
FLA	52.7	71.7	44.4	59.1	_	44.6	_	22.0
WSA	63.0	86.4	53.3	71.7	_	53.6		26.6
OPD	70	90	60	80	_	60	_	30
With Humidifier								
FLA	29.9	36.4	24.8	28.7	_	26.9	_	13.3
WSA	32.9	40.7	27.4	32.3	_	29.9	_	14.9
OPD	40	50	35	45	_	40	_	20
With Electric Reheat and Humidifie	ər							
FLA	48.5	55.0	40.8	44.7	_	37.3	_	18.3
WSA	57.8	65.5	48.8	53.7	_	44.5	_	22.0
OPD	60	70	50	60	_	50	_	25
With SCR Reheat and Humidifier ³								
FLA	59.1	78.1	50.1	64.8	_	51.0	_	25.4
WSA	69.4	92.8	59.0	77.4	_	60.0	_	30.0
OPD	70	100	60	80	—	70	_	35
Notes: 1. Belt drive data includes 2. Use MMD24E and MMI								

3. SCR Reheat not available with MMD24K or MMD36K.

Table 5.9Air Cooled Using Single Point Power Kit, Evaporator with Direct Drive Blowers and Indoor Condensing Unit,50Hz

	220 - 1 ph - 50Hz	380/415 - 3 ph - 50Hz
Base Evaporator Model Number	MMD35E	MMD35E
Condensing Unit Model Number	MCD35A	MCD35A
Cooling Only		
FLA	22.9	9.2
With Electric Reheat		
FLA	47.9	18.9
With SCR Reheat ²		
FLA	64.6	23.1
With Humidifier		
FLA	29.3	12.9
With Electric Reheat and Humidifier		
FLA	47.9	18.9
With SCR Reheat and Humidifier ²		
FLA	71.0	26.8
Notes: 1. Use MMD35E for MMD35K, except with SCR reheat. 2. SCR Reheat not available with MMD35K.		

Table 5.10Air Cooled Using Single Point Power Kit, Evaporator with Belt Drive Blowers and Indoor Condensing Unit,50Hz

	220 - 1 ph - 50Hz	380/415 - 3 ph - 50Hz
Base Unit Model Numbe	r MMD35E	MMD35E
Condensing Unit Model Numbe	r MCD35A	MCD35A
Cooling Only		
FLA	27.1	10.4
With Electric Reheat		
FLA	52.1	20.1
With SCR Reheat ³		L
FLA	68.8	24.3
With Humidifier		I
FLA	33.5	14.1
With Electric Reheat and Humidifier		
FLA	52.1	20.1
With SCR Reheat and Humidifier ³		L
FLA	75.2	28.0
Notes:		
1. Belt drive data includes externally mounted high static blowe	r box, powered from evaporator unit.	
2. Use MMD35E for MMD35K, except with SCR reheat.		
3. SCR Reheat not available with MMD35K.		

5.5 Electrical Data for Water/Glycol Cooled Systems Using a Single Point Power Kit

 Table 5.11
 Water/Glycol Cooled Using Single Point Power Kit, Evaporator with Direct

Drive Blowers and Indoor Condensing Unit, 60Hz

	208/230 - 1 ph - 60Hz		277 - 1 p	277 - 1 ph - 60Hz		208/230 - 3 ph - 60Hz		460 - 3 ph - 60Hz	
Base Unit Model Number	MMD24E	MMD36E	MMD24E	MMD36E	MMD24E	MMD36E	MMD24E	MMD36E	
Condensing Unit Model Number	MCD26W	MCD38W	MCD26W	MCD38W	MCD26W	MCD38W	MCD26W	MCD38W	
Cooling Only									
FLA	14.8	19.9	12.7	16.6	-	14.8	-	7.8	
WSA	17.8	24.2	15.3	20.2	-	17.8	-	9.4	
OPD	25	40	25	30	-	25	-	15	
Vith Electric Reheat		ι				,			
FLA	39.8	44.9	34.4	38.3	_	31.6	_	16.2	
WSA	49.1	55.4	42.4	47.3	_	38.8	-	19.9	
OPD	50	60	45	50	_	45	_	20	
, With SCR Reheat ²			•	•	•	•	•		
FLA	44.0	61.6	38.0	52.7	_	38.9	_	19.9	
WSA	54.3	76.3	46.9	65.3	_	47.9	-	24.5	
OPD	60	80	50	70	_	50	_	25	
Vith Humidifier						•	•		
FLA	21.2	26.3	18.4	22.3	_	21.2	_	11.2	
WSA	24.2	30.6	21.0	25.9	_	24.2	-	12.8	
OPD	35	45	30	40	_	35	_	15	
, With Electric Reheat a	nd Humidifier		•	•	•	•	•		
FLA	39.8	44.9	34.4	38.3	_	31.6	_	16.2	
WSA	49.1	55.4	42.4	47.3	-	38.8	-	19.9	
OPD	50	60	45	50	-	45	-	20	
With SCR Reheat and	Humidifier ²								
FLA	50.4	68.0	43.7	58.4	-	45.3	-	23.3	
	60.7	82.7	52.6	71.0	-	54.3	-	27.9	
WSA					1		1		

Table 5.12Water/Glycol Cooled Using Single Point Power Kit, Evaporator with BeltDrive Blowers and Indoor Condensing Unit, 60Hz

	208/230 - 1 ph - 60Hz		277 - 1 p	277 - 1 ph - 60Hz		208/230 - 3 ph - 60Hz		460 - 3 ph - 60Hz
Base Evaporator Model Number	MMD24E	MMD36E	MMD24E	MMD36E	MMD24E	MMD36E	MMD24E	MMD36E
Condensing Unit Model Number	MCD26W	MCD38W	MCD26W	MCD38W	MCD26W	MCD38W	MCD26W	MCD38W
Cooling Only								
FLA	21.2	26.3	16.8	20.7	-	16.8	—	8.5
WSA	24.2	30.6	19.4	24.3	-	19.8	_	10.1
OPD	35	45	25	35	_	30	_	15
With Electric Reheat								
FLA	46.2	51.3	38.5	42.4	-	33.6	-	16.9
WSA	55.5	61.8	46.5	51.4	-	40.8	_	20.6
OPD	60	70	50	60	-	45	_	20
With SCR Reheat ³								
FLA	50.4	68.0	42.1	56.8	-	40.9	-	20.6
WSA	60.7	82.7	51.0	69.4	-	49.9		25.2
OPD	70	90	60	70	-	50	-	30
With Humidifier								
FLA	27.6	32.7	22.5	26.4	-	23.2	-	11.9
WSA	30.6	37.0	25.1	30.0	-	26.2	_	13.5
OPD	40	50	35	40	-	35	-	15
With Electric Reheat a	and Humidifier	J						
FLA	46.2	51.3	38.5	42.4	-	33.6	-	16.9
WSA	55.5	61.8	46.5	51.4	-	40.8	_	20.6
OPD	60	70	50	60	-	45	-	20
With SCR Reheat and	Humidifier ³		1					
FLA	56.8	74.4	47.8	62.5	-	47.3	-	24.0
WSA	67.1	89.1	56.7	75.1	-	56.3	_	28.6
	70	90	60	80	_	60	_	30

3. SCR Reheat not available with MMD24K or MMD36K.

Table 5.13 Water/Glycol Cooled Using Single Point Power Kit, Evaporator with Direct

Drive Blowers and Indoor Condensing Unit, 50Hz

	220 - 1 ph - 50Hz	380/415 - 3 ph - 50Hz
Base Evaporator Model Number	MMD35E	MMD35E
Condensing Unit Model Number	MCD37W	MCD37W
Cooling Only		
FLA	19.9	7.8
With Electric Reheat		
FLA	44.9	17.5
With SCR Reheat ²		
FLA	61.6	21.7
With Humidifier		
FLA	26.3	11.5
With Electric Reheat and Humidifier		
FLA	44.9	17.5
With SCR Reheat and Humidifier ²		
FLA	68.0	25.4
Notes:		
1. Use MMD35E for MMD35K, except with SCR reheat.		
2. SCR Reheat not available with MMD35K.		

Table 5.14 Water/Glycol Cooled Using Single Point Power Kit, Evaporator with Belt

Drive Blowers and Indoor Condensing Unit, 50Hz

	220 - 1 ph - 50Hz	380/415 - 3 ph - 50Hz
Base Evaporator Model Numb	or MMD35E	MMD35E
Condensing Unit Model Numb	MCD37W	MCD37W
Cooling Only		
FL.	A 24.1	9.0
With Electric Reheat		
FL	A 49.1	18.7
With SCR Reheat ³		
FL	A 65.8	22.9
With Humidifier		
FL	30.5	12.7
With Electric Reheat and Humidifier		
FL	A 49.1	18.7
With SCR Reheat and Humidifier ³		
FL	A 72.2	26.6
Notes:		
1. Belt drive data includes externally mounted high	static blower box, powered from evaporator unit.	
2. Use MMD35E for MMD35K, except with SCR ref	eat.	
3. SCR Reheat not available with MMD35K.		

5.6 Electrical Field Connections

Electrical service must conform to national and local electrical codes.

The electrical connections are described in the submittal documents included in the Submittal Drawings on page 59.

The following table lists the relevant documents by number and title.

Table 5.15 Electrical Field Connection Drawings

Document Number	Title					
Evaporator and Chilled-water Units						
DPN000195	Electrical Connections					
DPN000196	Single Point Power Kit for Close Coupled Units					
DPN004851	Arrangement and Dimensions, Unit Mounted IS-UNITY-DP for BMS Communication					
DPN004911	Arrangement and Dimensions, Wall Mounted IS-UNITY-DP for BMS Communication					
DPN004854	Electrical Connections, IS-UNITY-DP for BMS Communication					
Split System Indoor Condensing Units						
DPN000207	Electrical Connections, Air Cooled units					
DPN000209	Electrical Connections, Water/Glycol Cooled Units					

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6 Piping

The pipe connection locations, piping general arrangement and schematics are described in the submittal documents included in the Submittal Drawings on page 59.

The following tables list the relevant documents by number and title.

Table 6.1 Piping General Arrangement Drawings

Document Number	Title
DPN004409	General Arrangement, Water/Glycol Cooled
DPN004410	General Arrangement, Air Cooled and Chilled Water
DPN000197	General Arrangement, Free Cooling and Hot Water Reheat Options
DPN003822	Multiple Drycoolers and Cooling Units on Common Glycol Loop

Table 6.2 Piping Connection Drawings

Document Number	Title				
Evaporator and Chilled Water Units					
DPN004303	Piping Connections				
Split System Indoor Condensing Units					
DPN004420	Piping Connections, Air cooled Condensing Unit				
DPN004421 Piping Connections, Water/Glycol Cooled Condensing Unit					
Condensate-pump Connection					
DPN004445	Field Installed Pump Connection				

6.1 Refrigerant Piping Data

6.1.1 Refrigerant Charge Requirements

Table 6.3 R-407C Refrigerant Unit charge

Мос	lel #	Charge R-407C, oz (kg)
60Hz	50Hz	
MMD24E/K	_	7 (0.198)
MMD36E/K	MMD35E/K	7 (0.198)
MCD24AL_HN	_	134 (3.80)
MCD36AL_HN	MCD35AL_HN	213 (6.04)
MCD26W_HN	_	41 (1.16)
MCD38W_HN	MCD37W_HN	54 (1.54)
PFH027ALN	_	134 (3.80)
PFH027AHN	_	213 (6.04)
PFHZ27ALN	_	213 (6.04)
PFH037ALN	PFH036ALN	213 (6.04)
PFH037AHN	PFH036AHN	426 (12.08)
PFHZ37ALN	PFHZ36ALN	426 (12.08)
1. Use Line Charges of R-407	C Refrigerant Using Type-L Copper Tube below	to determine the charge to be added for field fabricated refrigerant lines.

Table 6.4 Line Charges of R-407C Refrigerant Using Type-L Copper Tube

Line Size, OD, in.	Liquid Line, lb/100 ft (kg/30 m)	Suction Line, lb/100 ft (kg/30 m)
3/8	3.6 (1.6)	-
1/2	6.7 (3.0)	0.2 (0.1)
5/8	10.8 (4.8)	0.3 (0.1)
3/4	16.1 (7.2)	0.4 (0.2)
7/8	22.3 (10.0)	0.5 (0.3)
1-1/8	38.0 (17.0)	0.9 (0.4)
1-3/8	57.9 (25.9)	1.4 (0.7)
Source: DPN003099 Rev. 1		

6.1.2 Refrigerant Line Sizes and Equivalent Lengths

The following tables list information required to field install the refrigerant piping for the system.

The pipe connection sizes for your equipment are included in the appropriate submittal documents included in the Submittal Drawings on page 59.

Equivalent Length,	2 Ton		3 Ton	
ft(m)	Suction	Liquid	Suction	Liquid
50 (15)	7/8"	3/8"	7/8"	1/2"
75 (23)	7/8"	3/8"	7/8"	1/2"
100 (30)	7/8"	1/2"	1-1/8"2	1/2"
125 (38)	7/8"	1/2"	1-1/8"2	1/2"
150 (45)	7/8"	1/2"	1-1/8" ²	1/2"

Table 6.5 Recommended refrigerant line sizes, O.D. cu by equivalent length

2. Downsize vertical riser one trade size (1-1/8" to 7/8").

3. Suction-line and liquid-line sizing based on < 3-psi pressure drop in each and on suction-line refrigerant velocities >700 FPM(3.6 m/s), horizontal and 1000 FPM (5.1 m/s) vertical.

Source: DPN000788 Rev. 13

Table 6.6 Equivalent Lengths for Various Pipe Fittings, ft (m)

Copper Pipe OD, in.	90 Degree Elbow Copper	90 Degree Elbow Cast	45 Degree Elbow	Тее	Gate Valve	Globe Valve	Angle Valve
1/2	0.8 (0.24)	1.3 (0.39)	0.4 (0.12)	2.5 (0.76)	0.26 (0.07)	7.0 (2.13)	4.0 (1.21)
5/8	0.9 (0.27)	1.4 (0.42)	0.5 (0.15)	2.5 (0.76)	0.28 (0.08)	9.5 (2.89)	5.0 (1.52)
3/4	1.0 (0.3)	1.5 (0.45)	0.6 (0.18)	2.5 (0.76)	0.3 (0.09)	12.0 (3.65)	6.5 (1.98)
7/8	1.45 (0.44)	1.8 (0.54)	0.8 (0.24)	3.6 (1.09)	0.36 (0.1)	17.2 (5.24)	9.5 (2.89)
1-1/8	1.85 (0.56)	2.2 (0.67)	1.0 (0.3)	4.6 (1.4)	0.48 (0.14)	22.5 (6.85)	12.0 (3.65)
1-3/8	2.4 (0.73)	2.9 (0.88)	1.3 (0.39)	6.4 (1.95)	0.65 (0.19)	32.0 (9.75)	16.0 (4.87)
1-5/8	2.9 (0.88)	3.5 (1.06)	1.6 (0.48)	7.2 (2.19)	0.72 (0.21)	36.0 (10.97)	19.5 (5.94)
Refrigerant trap =	Four times equivaler	t length of pipe p	er this table				

6.1.3 Piping when Condensing Unit is Above or Below Evaporator

Refer to Pipe Length and Condensing Unit Elevation Relative to Evaporator below, for the maximum vertical rise/fall between condensing unit and evaporator.

When installing remote condensing units above the evaporator, trap the suction gas line at the evaporator as shown in Refrigerant Piping Diagram when Condenser is Above or Below Evaporator below. Traps recommended at the base of riser

exceeding 5 ft (1.5 m) and every 20 ft (6 m) of vertical rise. This trap will retain refrigerant oil during the "Off" cycle. When the unit starts, oil in the trap is carried up the vertical riser and returns to the compressor.

When installing remote condensing units below the evaporator, trap the suction gas line with an inverted trap the height of the evaporator as shown Refrigerant Piping Diagram when Condenser is Above or Below Evaporator below. This prevents refrigerant migration to the compressor during "Off" cycles. The maximum recommended vertical level drop to condensing unit is 15 ft (4.6 m).

Table 6.7 Pipe Length and Condensing Unit Elevation Relative to Evaporator

Nominal System Size, ton	Maximum Equivalent Pipe Length, ft (m)	Maximum Condensing Unit Level Above Evaporator, ft (m)	Maximum Condensing Unit Level Below Evaporator, ft (m)				
2	150 (45)	40 (12)	15 (4.6)				
3	150 (45)	50 (15)	15 (4.6)				
Maximum recommended total equivalent pipe length is 150 ft (46 m). Suction and liquid lines may require additional specialty items when vertical lines exceed 20 ft (6 m) and/or condensing unit installation is more than 15 ft (4.6 m) below the evaporator. Contact Vertiv Technical Support for assistance.							

Figure 6.1 Refrigerant Piping Diagram when Condenser is Above or Below Evaporator



NOTE: Any horizontal pipe must be pitched down toward the condensing unit at a minimum rate of 1/2 in. (13 mm) per 10 ft (3 m) to assure oil return to compressor.

ltem	Description
1	Condensing unit above evaporator
2	Condensing unit below evaporator
3	Evaporator
4	Condensing unit

6.2 Glycol Loop Piping

Contact Vertiv Application Engineering for assistance in choosing correct drycooler models. See DPN003822 included in the Submittal Drawings on page 59.

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Appendices

Appendix A: Technical Support and Contacts

A.1 Technical Support/Service in the United States

Vertiv Group Corporation

24x7 dispatch of technicians for all products.

1-800-543-2378

Liebert Thermal Management Products

1-800-543-2378

Liebert Channel Products

1-800-222-5877

Liebert AC and DC Power Products

1-800-543-2378

A.2 Locations

United States

Vertiv Headquarters

505 N. Cleveland Ave.

Westerville, OH 43082, USA

Europe

Via Leonardo Da Vinci 8 Zona Industriale Tognana

35028 Piove Di Sacco (PD) Italy

Asia

7/F, Dah Sing Financial Centre 3108 Gloucester Road, Wanchai Hong Kong Vertiv Liebert® Mini-Mate2™ System Design Catalog

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Appendix B: Submittal Drawings

The submittal drawings are in the order of document part number (DPN). Submittal Drawings Contents below, groups the drawings by topic/application.

Table B.1 Submittal Drawings Contents

Document Number	Title
Planning Dimensions - Split-system Evapo	rators/Chilled Water Units
DPN000193	Evaporator/Chilled Water and Option Dimensions, All Direct Drive Blower Units
DPN000194	Evaporator/Chilled Water Dimensions, All Belt Drive Blower Units
Planning Dimensions - Indoor Condensing	Units
DPN004420	Cabinet Dimensions, Air Cooled Units
DPN004421	Cabinet Dimensions, Water/Glycol Cooled Units
Planning Dimensions - Outdoor Condensin	g Units
DPN004418	Cabinet Dimensions, Prop Fan Condensing Unit with Horizontal Air Discharge
DPN003094	Optional Anchorage Plan, Prop Fan Condensing Unit with Horizontal Air Discharge
Piping General Arrangement	
DPN004409	General Arrangement, Water/Glycol Cooled
DPN004410	General Arrangement, Air Cooled and Chilled Water
DPN000197	General Arrangement, Free Cooling and Hot Water Reheat Options
DPN003822	Multiple Drycoolers and Cooling Units on Common Glycol Loop
Piping Connections - Evaporator and Chille	d-water Units
DPN004303	Piping Connections
Condensate-pump Connection	· ·
DPN004445	Field Installed Pump Connection
Piping Connections - Split-system Indoor C	Condensing Units
DPN004420	Piping Connections, Air Cooled Condensing Unit
DPN004421	Piping Connections, Water/Glycol Cooled Condensing Unit
Electrical Connections - Evaporator and Ch	nilled-water Units
DPN000195	Electrical Connections
DPN000196	Single Point Power Kit for Close Coupled Units
DPN004851	Arrangement and Dimensions, Unit Mounted IS-UNITY-DP for BMS Communication
DPN004911	Arrangement and Dimensions, Wall Mounted IS-UNITY-DP for BMS Communication
DPN004854	Electrical Connections, IS-UNITY-DP for BMS Communication
Electrical Connections - Split-system Indoc	or Condensing Units
DPN000207	Electrical Connections, Air Cooled
DPN000209	Electrical Connections, Water/Glycol Cooled Units

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Form No.: DPN001040_REV4





Model #		Dimensions	in. (mm)		Unit Net Wt. Ibs. (kg)	Refrigeration Connection Sizes O.D. Cu		
	Α	В	С	D		Suction	Liquid	
MC*24A	1-7/16 (37)	11-7/16 (290)	1/2 (13)	20-7/16 (519)	230 (104)	5/8"	3/8"	



Form No.: DPN001040_REV4



CABINET DIMENSIONAL DATA & PRIMARY CONNECTION LOCATIONS 2 TON WATER/GLYCOL COOLED INDOOR CONDENSING MODULE



DPN004421

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MODEL N	UMBERS	DIME	MODULE WEIGHT			
60 HZ	50HZ	А	В	С	lbs. (kg) net.	
PFH014A-L	NA					
PFH020A-L	NA	40 (1016)	23 1/2 (597)	18 (457)	200 (91)	
PFH027A-L	NA					
PFH027A-H	NA					
PFHZ27A-L	NA	48 (1219)	31 (787)	18 (457)	241 (109)	
PFH037A-L	PFH036A-L	40 (1219)		10 (457)	241 (103)	
PFH042A-L	PFH041A-L					
PFH037A-H	PFH036A-H					
PFHZ37A-L	PFHZ36A-L		36 1/4 (918)		351 (159)	
PFH042A-H	PFH041A-H	53 (1343)		18 (457)		
PFHZ42A-L	PFHZ41A-L					
PFH067A-L	PFH066A-L					



LIEBERT® PFH



Top View Some Parts Not Shown For Clarity

MODEL N	IUMBERS		DIMENSIONAL DATA IN. (mm)											
60 HZ	50HZ	А	В	С	D	E (min)	F	G	Н	J	K	L	М	
PFH014A-L		. ,												
PFH020A-L			30-1/4 (769)	2-1/2 (64)	8-1/2 (216)	1 (25)	6-1/2 (165)	13-13/16 (351)	15 (381)	NA	2-1/2 (64)	15-1/16 (382)	NA	
PFH027A-L	NA													
PFH027A-H														
PFHZ27A-L			(242) 37-1/8 (943)	943) 2-1/4 (57))	1-7/8 (47)	2-9/16 (64)	13-1/8 (333)	14-3/4 (375)	13-1/4 (337)	2-1/4 (57)			
PFH037A-L	PFH036A-L													
PFH042A-L	PFH041A-L													
PFH037A-H	PFH036A-H	9-5/16 (236)				7-1/8 (181)	(181)						7-1/8 (181)	6-3/8 (162)
PFHZ37A-L	PFHZ36A-L		/16 (236) 43 (1092)	92) 2-5/16 (58)		2-9/16 (65)	2-1/2 (63)	15-1/16 (383)	15-11/16 (398)	15-3/8 (391)	2-5/16 (58)			
PFH042A-H	PFH041A-H													
PFHZ42A-L	PFHZ41A-L													
PFH067A-L	PFH066A-L													

Notes:

1. Front Grille and Right End Panel will need to be removed to access anchor holes, Top panel may be removed for additional access. All removed parts must be reinstalled. 2. 1/2"(13mm) Diameter hole, use for unit anchor.

All dimensions have a tolerance of ±1/16".
 F, G, H, J, K, L and M dimensions are for the foot locations.
 The use of this anchor plan is optional and installer will assume responsibility for suitable anchorage.

6. Supply and return piping connections



Partial Front View



GENERAL ARRANGEMENT DIAGRAM 2 TON SPLIT SYSTEMS WATER/GLYCOL COOLED MODELS



Notes:

1. Components are not supplied by Vertiv but are required for proper circuit operation and maintenance.



GENERAL ARRANGEMENT DIAGRAM 2 TON SPLIT SYSTEM AIR COOLED & 3 TON CHILLED WATER MODELS



1. Components are not supplied by Liebert but are required for proper circuit operation and maintenance.

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LIEBERT® MINI-MATE2 GENERAL ARRANGEMENT DIAGRAM 3 TON HOT WATER REHEAT COIL OPTIONS



□ OPTIONAL HOT WATER REHEAT(2-WAY VALVE)

_ ___ FIELD PIPING

Notes: 1. Hot Water Reheat is only available on Chilled Water units.

Components are not supplied by Vertiv, but are required for proper circuit operation and maintenance.

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/2.`



LIEBERT® DRYCOOLER

PIPING SCHEMATIC MULTIPLE DRYCOOLERS & COOLING UNITS ON COMMON GLYCOL LOOP





PRIMARY CONNECTION LOCATIONS 2 TON AIR, WATER/GLYCOL & 3 TON CHILLED WATER MODELS





SMALL SYSTEMS 2 & 3 TON CONDENSATE PUMP CONNECTION (OPTIONAL FIELD INSTALLED)



ON UNIT WITH AIR OUTLET DUCTWORK



Notes:

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1. ϕ 3/4" (19mm) Flexible Rubber Tubing Assembly (supplied with pump kit) must be installed on pump end of rigid piping (support as required).

2. Refer to DPN003401 for Installation Instructions.





Model #		Dimensions	in. (mm)		Unit Net Wt. Ibs. (kg)	Refrigeration Connection Sizes O.D. Cu	
	Α	В	С	D		Suction	Liquid
MC*24A	1-7/16 (37)	11-7/16 (290)	1/2 (13)	20-7/16 (519)	230 (104)	5/8"	3/8"



Form No.: DPN001040_REV4



CABINET DIMENSIONAL DATA & PRIMARY CONNECTION LOCATIONS 2 TON WATER/GLYCOL COOLED INDOOR CONDENSING MODULE



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ELECTRICAL FIELD CONNECTIONS 2 & 3 TON MODELS



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SINGLE POINT POWER KIT ALL 2 & 3 TON MODELS



Notes:

1. Single Point Power Kit should be mounted inside the evaporator before installing the unit in the ceiling.



GENERAL ARRANGEMENT & DIMENSIONAL DATA UNIT MOUNTED LIEBERT® IS-UNITY-DP ON 2 & 3 TON FOR BMS CONNECTIVITY





GENERAL ARRANGEMENT & DIMENSIONAL DATA WALL MOUNTED LIEBERT® IS-UNITY-DP CARD FOR BMS CONNECTIVITY





Adaptor plugged into BMS 485 port

when unit is shipped

BMS COMMUNICATION CONNECTION OPTIONS LIEBERT® MINI-MATE2 & LIEBERT® DATAMATE

BMS IP/485 (1 Cooling Unit only)

BMS 485 – using adaptor /
RESET BUTTON —
NOT USED —
BMS IP & SNMP v1/v2c/v3 using ETHERNET PORT

- 1. Building Management System (BMS) Protocols *BACNet over IP/485 *Modbus over IP/485
- Communication wiring is field supplied
 IP use CAT5e cable or greater
 485 use EIA 485 rated, shielded,

 - twisted pair cable, 22-18AWG.
 - Must be rated to meet local codes and conditions.

TO INTERFACE BOARD CONNECTIONS	UNIT		UNIT MOUNTED KITs*		WALL MOUNTED KITs**						
	TERMINAL/PLUG	POSITION	TERMINAL/PLUG	POSITION	TERMINAL/PLUG	POSITION					
Liebert® Mini-Mate2 1-5 Ton											
COMMUNICATION (485)	TB4	1 / 2	J2	2 / 1	77 / 78	N/A					
POWER 24V	20, 21	N/A	J3	1 / 2	J3	1 / 2					
Liebert® Mini-Mate2 8 Ton	Liebert® Mini-Mate2 8 Ton										
COMMUNICATION (485)	77, 78	N/A	J2	2 / 1	77 / 78	N/A					
POWER 24V	TB1	4 / 8	J3	1 / 2	J3	1 / 2					
Liebert® DataMate											
COMMUNICATION (485)	TB5	77 / 78	N/A	N/A	77 / 78	N/A					
POWER 24V	N/A	N/A	N/A	N/A	J3	1 / 2					

Notes

UNI[®]

Terminals are presented in order of connection. For example, TB4-1 connects to J2-2.

* Unit mounted kits are povided with Unit Comm & power wire harnesses; BMS Comm are field provided. ** Wall mounted kits are provided with power wire harness and 120 Volt wall outlet transformer. Unit Comm & BMS Comm are field provided.





ELECTRICAL FIELD CONNECTIONS 2 TON AIR COOLED INDOOR CONDENSING MODULE



NOTES:

 Refer to specification sheet for full load amp and wire size amp. ratings.
 Control voltage wiring must be a minimum of 16GA (1.3mm) for up to 75'(23m) or not to exceed 1 volt drop in control line.

Form No.: DPN001040_REV4



ELECTRICAL FIELD CONNECTIONS 2 TON WATER/GLYCOL COOLED INDOOR CONDENSING MODULE



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- 1. Refer to specification sheet for full load amp and wire size amp ratings.
- Control voltage wiring must be a minimum of 16GA (1.3mm) for up to 75' (23m) or not to exceed 1 volt drop in control line.

Appendix C: Guide Specifications

The following are the guide specifications for the Liebert® Mini-Mate2 Thermal Management System.

Vertiv Liebert® Mini-Mate2™ System Design Catalog

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Vertiv[™] Liebert[®] Mini-Mate2 2 and 3 Ton GUIDE SPECIFICATIONS

1.0 GENERAL

1.1 Summary

These specifications describe requirements for a ceiling-mounted Thermal Management system. The system shall be designed to control temperature conditions in rooms containing electronic equipment, with good insulation and vapor barrier. The system is also available with an optional humidity control system.

The manufacturer shall design and furnish all equipment in the quantities and configurations shown on the project drawings.

1.2 Design Requirements

The Thermal Management system shall be a Liebert[®] Mini-Mate2 factory-assembled unit. On direct expansion models, the refrigeration system shall be split, with the compressor located in a remote or close-coupled condensing unit. Refer to Section 2.3 for condensing unit guide specifications.

The evaporator section shall be designed for above dropped-ceiling installation. Condensing units shall be designed for either outdoor or above-dropped-ceiling installation.

The system shall have a net total cooling capacity of _____ BTU/hr (kW) and a net sensible cooling capacity of _____ BTU/hr (kW), based on entering air conditions of _____ °F (°C) dry bulb and _____ °F (°C) wet bulb. Net capacities shall include losses due to fan motor heat. The system cooling capacity shall be factory certified per ASHRAE 127-2007 testing.

The unit is to be supplied for operation on a _____ volt, _____ phase, _____ Hz power supply.

System shall be supplied with CSA Certification to the harmonized U.S. and Canadian product safety standard CSA C22.2 No 236/UL 1995 for "Heating and Cooling Equipment" and marked with the CSA c-us logo (60Hz only).

The system model number(s) shall be:

Evaporator _____

Condensing Unit _____

1.3 Submittals

Submittals shall be provided after the agreement of the proposal and shall include: Single-Line Diagrams; Dimensional, Electrical and Capacity data; Piping and Electrical Connection Drawings.

1.4 Quality Assurance

The specified system shall be factory-tested before shipment. Testing shall include, but shall not be limited to: Quality Control Checks, "Hi-Pot" Test (two times rated voltage plus 1000 volts, per NRTL agency requirements), and Metering Calibration Tests. The system shall be designed and manufactured according to world-class quality standards. The manufacturer shall be ISO 9001 certified.

1.5 Acceptable Alternatives

Acceptable alternatives shall be permitted with engineer's prior approval only. Contractor to submit a detailed summary form listing all variations to include size deviations, electrical load differences, functional and component changes, and savings to end user.

SL-10535GS_REV12_01-25

Guide Specifications

2.0 PRODUCT

2.1 Standard Features/All Systems

2.1.1 Evaporator Cabinet Construction

The cabinet and chassis shall be constructed of heavy gauge galvanized steel and shall be serviceable from one side. Mounting brackets shall be integral to the cabinet design. Internal cabinet insulation shall meet ASHRAE 62.1 requirements for Mold Growth, Humidity & Erosion, tested per UL 181 and ASTM 1338 standards.

2.1.2 Air Distribution

The air distribution system shall be constructed with a quiet, direct-drive fan assembly equipped with double-inlet blower, self-aligning ball bearings and lifetime lubrication. Fan motor shall be permanent-split capacitor, high-efficiency type, equipped with two speeds for airflow modulation. The microprocessor controller shall use the lower fan speed for precise dehumidification control. Fan speed shall also be user selectable from the wall controller.

Each system shall be capable of delivering ____CFM (____ CMH) at high fan speed. The fan motor shall be ____ HP (____ W).

System shall be suitable for supply and return air plenum or ducted supply and return air distribution. Refer to 2.5.2 - Air Filter Box, 2.5.3 - Air Distribution Plenum and 2.5.4 - High Static Blower Assembly.

2.1.3 Microprocessor Control

The control system shall be microprocessor-based, factory-wired into the system and tested prior to shipment. The wall-mounted controller shall include a 2-line by 16-character character liquid crystal display (LCD) providing continuous display of operating status and alarm condition and shall be capable of displaying values in °F or °C. An 8-key membrane keypad for setpoint/ program control, fan speed selection and unit On/Off shall be located below the display. Controller shall be password protected to prevent unauthorized set point adjustments. Field-supplied 4-conductor thermostat wire shall be used to connect the wall-mounted controller to the unit control board.

Temperature and humidity sensors shall be located in the wall controller, which shall be capable of being located up to 300 ft (91.4m) from the evaporator unit when using a remote temperature/humidity sensor in the conditioned space.

Monitoring

The LCD shall provide On/Off indication, operating mode indication (cooling, heating, humidifying, dehumidifying), fan speed indication and current day, time, temperature and humidity (if applicable) indication. The monitoring system shall be capable of relaying unit operating parameters and alarms to the Vertiv[™] Liebert[®] IS-UNITY-DP monitoring system.

Control Setpoint Parameters

- Temp. Setpoint 65-85°F (18-29°C)
- Temp. Sensitivity 1-9.9 °F (1-5°C)
- Humidity Setpoint 20-80% RH
- Humidity Sensitivity 1-30% RH

Unit Controls

1. Compressor Short-Cycle Control

The control system shall prevent compressor short-cycling by a 3-minute timer from compressor stop to the next start.

2. Common Alarm and Remote On/Off

A common alarm relay shall provide a contact closure to a remote alarm device. Two (2) terminals shall also be provided for remote On/Off control. Individual alarms shall be "enabled" or "disabled" from reporting to the common alarm.

3. Setback Control

The control shall be user-configurable to use a manual setpoint control or a programmable, time-based setback control. The setback control will be based on a 5 day/2 day programmed weekly schedule with capability of accepting 2 events per program day.

4. Temperature Calibration

The control shall include the capabilities to calibrate the temperature and humidity sensors and adjust the sensor response delay time from 0 to 90 seconds. The control shall be capable of displaying temperature values in °F or °C.

5. System Auto Restart

For startup after power failure, the system shall provide automatic restart with a programmable (up to 9.9 minutes in 6-second increments) time delay. Programming can be performed either at the wall-mounted controller or from the central, site-monitoring system.

2.1.4 Electrical Switches and Sensors

Disconnect Switch, Non-Locking

The non-automatic, non-locking, molded case circuit interrupter shall be factory mounted in the high-voltage section of the electrical panel. The switch handle shall be accessible from the unit front.

High-Temperature Sensor

The high-temperature sensor shall immediately shut down the system when high temperatures (125°F, 51.7°C) are detected. The high-temperature sensor shall be mounted with the sensing element in the return air.

Filter Clog Switch

The filter clog switch senses pressure drop across the filters and shall annunciate the controller upon exceeding the adjustable setpoint.

2.1.5 Alarms

Unit Alarm

The control system shall monitor unit operation and activate an audible and visual alarm in the event of the following factory preset alarm conditions:

- High Temperature
- Low Temperature
- High Humidity
- Low Humidity
- High Water Alarm Lockout Unit Operation
- High Head Pressure
- Loss of Power
- Compressor Short Cycle

Custom Alarms (2x)

- Humidifier Problem
- Filter Clog
- Water Detected
- Smoke Detected
- Custom 1
- Custom 2

User-customized text can be entered for the two (2) custom alarms.

Alarm Controls

Each alarm (unit and custom) shall be individually enabled or disabled (except for high head pressure and high water in condensate pan) and can be programmed for a time delay of 0 to 255 seconds of continuous alarm condition to be recognized as an alarm. Each alarm can also be enabled or disabled to activate the common alarm (except high head pressure and high water in condensate pan).

Audible Alarm

The audible alarm shall annunciate at the wall-mounted controller any alarm that is enabled by the operator.

Common Alarm

A programmable common alarm shall be provided to interface user selected alarms with a remote alarm device. Alarms shall be enabled or disabled from reporting to the common alarm.

Remote Monitoring

All alarms shall be communicated to the Liebert remote monitoring system with the following information: date and time of occurrence, unit number and present temperature and humidity.

2.2 Direct Expansion System Evaporator Components

2.2.1 Direct Expansion Coil

The evaporator section shall include evaporator coil, thermostatic expansion valve and filter drier.

The evaporator coil shall have 3.1 sq. ft. (0.29 sq. m) face area, 3 rows deep. It shall be constructed of copper tubes and aluminum fins and have a maximum face velocity of _____ fpm (m/s) at _____ (CMH). An externally equalized thermostatic expansion valve shall control refrigerant flow. The refrigerant piping shall be spun-closed and filled with a nitrogen holding charge. Field relief of the Schrader valves shall indicate a leak-free system. Evaporator and condensing unit shall be field piped using copper lines, brazed, evacuated and field charged with R-407C refrigerant. The evaporator unit can be coupled directly with the condensing unit or mounted remote to the condensing unit.

The coil assembly shall be mounted in a condensate drain pan with an internally trapped drain line. The evaporator drain pan shall include a factory-installed float switch to shut down the evaporator upon high water condition.

2.3 Chilled Water System Components

2.3.1 Chilled Water Control Valve

The control valve shall be a motorized, slow-close On/Off type to reduce water hammer. Design pressure shall be 300 psig (2068 kPa) static pressure, with a maximum close-off pressure of 60 psig (414 kPa). Valve shall be non-spring return.

2.3.2 Chilled Water Coil

The cooling coil shall have a minimum of 3.1 sq. ft. (0.29 sq. m) face area, 3 rows deep. It shall be constructed of copper tubes and aluminum fins and have a maximum face velocity of 391 fpm (2.0 m/s) at 1250 CFM (2124 CMH). The coil shall be supplied with 45°F (7.2°C) entering water temperature. The coil shall be supplied with _____ GPM (I/s) of chilled water and the pressure drop shall not exceed _____ PSI (kPa).

The coil assembly shall be mounted in a condensate drain pan with an internally trapped drain line. The evaporator drain pan shall include a factory-installed float switch to shut down the unit upon high water condition.

2.4 Indoor Air-Cooled Centrifugal Fan Condensing Unit

Condensing unit components shall include condenser coil, scroll compressor, high-pressure switch, Vertiv[™] Liebert[®] Lee-Temp refrigerant receiver, head pressure control valve, hot gas bypass system and liquid line solenoid valve. A non-automatic, non-locking, molded case disconnect switch shall be factory mounted in the high voltage section of the electrical panel. The switch handle shall be accessible from the unit front. The cabinet and chassis shall be constructed of heavy gauge galvanized steel and shall be serviceable from one side. Mounting brackets shall be integral to the cabinet design and be designed for ceiling mounting.

The hot gas bypass circuit shall be provided to reduce compressor cycling and improve operation under low-load conditions. The hot gas bypass shall be completely contained in the condensing unit. Field installed third refrigerant line shall not be acceptable. Hot gas bypass shall be automatically deactivated upon a call for dehumidification.

High pressure switch shall protect the unit from abnormal refrigerant pressure conditions and shall deactivate the compressor and annunciate an alarm at the wall controller. The blower shall continue to circulate air. The wall controller shall be used to manually restart the compressor function after the automatic pressure switch resets. Three high head pressure alarms in a rolling 12-hour period shall lock out the manual restart feature until power is cycled to the evaporator unit.

A pressure balancing valve shall be factory installed to reduce the chance of high pressure cut-out due to excessive refrigerant migration to the receiver due to changing outdoor temperatures during off-cycles.

The refrigerant piping shall be spun-closed and filled with a nitrogen holding charge. Field relief of the Schrader valves shall indicate a leak-free system. Evaporator and condensing unit shall be field piped using copper lines, brazed, evacuated and field charged with R-407C refrigerant. Condensing unit shall be designed for 95°F (35°C) ambient and be capable of operation to -30°F (-34°C). The condensing unit can be mounted directly to the evaporator or can be mounted remote to the evaporator.

The condensing coil shall be constructed of copper tubes and aluminum fins. The condenser fan shall be centrifugal type, double inlet, direct drive and shall operate at 1050 RPM (890 RPM @ 50 Hz). The condenser fan shall be designed for ____CFM (CMH) at ____" (mm) w.g. external static pressure.

2.5 Outdoor Air-Cooled Prop Fan Condensing Unit

The condensing unit shall be designed for outdoor use with either roof or ground level mounting. The condensing unit is constructed of galvanized and galvanneal painted steel for corrosion resistance. Removable exterior panels shall allow access to the electric panel or refrigeration components for service or maintenance. Both inlet and outlet air grilles shall be heavy duty steel with a durable polyester coating.

Condensing unit components shall include a condenser coil, a direct-drive propeller-type fan, a scroll compressor, high-pressure switch, Liebert[®] Lee-Temp receiver and head pressure control valve, hot gas bypass system and liquid line solenoid valve. The condensing coil shall be constructed of copper tubes and aluminum fins.

The hot gas bypass circuit shall be provided to reduce compressor cycling and improve operation under low-load conditions. In split systems, the hot gas bypass shall be completely contained in the condensing unit. Field installed third refrigerant line shall not be acceptable. Hot gas bypass shall be automatically deactivated upon a call for dehumidification.

High pressure switch shall protect the unit from abnormal refrigerant pressure conditions and shall deactivate the compressor and annunciate an alarm at the wall controller. The blower shall continue to circulate air. The wall controller shall be used to manually restart the compressor function after the automatic pressure switch resets. Three high head pressure alarms in a rolling 12-hour period shall lock out the manual restart feature until power is cycled to the evaporator unit.

A pressure balancing valve shall be factory installed to reduce the chance of high pressure cut-out due to excessive refrigerant migration to the receiver due to changing outdoor temperatures during off-cycles.

The refrigerant piping shall be spun-closed and filled with a nitrogen holding charge. Field relief of the Schrader valves shall indicate a leak-free system. Evaporator and condensing unit shall be field piped using copper lines, brazed, evacuated and field charged with R-407C refrigerant. Condensing unit shall be designed for 95°F (35°C) ambient and be capable of operation to -30°F (-34.4°C).

The condenser coil shall be constructed of copper tubes and aluminum fins.

(Option) The condensing unit shall be designed to operate at a sound level less than 58 dBA.

(Option) The outdoor condensing unit shall be designed for design ambient operation of 105°F (40.6°C).

(Option) The coils shall be epoxy-coated for extended coil life in corrosive environments, such as coastal areas. Factory-applied E-coat using immersion and baking process shall provide a flexible epoxy-coating to all coil surfaces. Coil color shall be black and shall be protected from solar UV ray degradation with a factory-applied UV topcoat.

2.6 Indoor Water/Glycol-Cooled Condensing Unit

The water/glycol condensing unit shall include a scroll compressor, high-pressure switch, coaxial condenser, water-regulating valve, hot gas bypass system and liquid line solenoid valve. A non-automatic, non-locking, molded case disconnect switch shall be factory mounted in the high voltage section of the electrical panel. The switch handle shall be accessible from the unit front. The cabinet and chassis shall be constructed of heavy gauge galvanized steel and shall be serviceable from one side. Mounting brackets shall be integral to the cabinet design and be designed for ceiling mounting.

The hot gas bypass circuit shall be provided to reduce compressor cycling and improve operation under low-load conditions. In split systems, the hot gas bypass shall be completely contained in the condensing unit. Field installed third refrigerant line shall not be acceptable. Hot gas bypass shall be automatically deactivated upon a call for dehumidification.

High pressure switch shall protect the unit from abnormal refrigerant pressure conditions and shall deactivate the compressor and annunciate an alarm at the wall controller. The blower shall continue to circulate air. The wall controller shall be used to manually restart the compressor function after the automatic pressure switch resets. Three high head pressure alarms in a rolling 12-hour period shall lock out the manual restart feature until power is cycled to the evaporator unit.

The refrigerant piping shall be spun-closed and filled with a nitrogen holding charge. Field relief of the Schrader valves shall indicate a leak-free system. Evaporator and condensing unit shall be field piped using copper lines, brazed, evacuated and field charged with R-407C refrigerant.

The water/glycol condensing unit shall be equipped with a coaxial condenser having a total system pressure drop of _____ ft. of water (kPa) and a flow rate of _____ GPM (I/s) with _____ °F (°C) entering water/glycol temperature.

The condenser circuit shall be pre-piped with a [(2-way) (3-way)] regulating valve which is head-pressure actuated.

The condenser water/glycol circuit shall be designed for a static operating pressure of [(150PSI (1034kPa)) (350 PSI (2413kPa))].

2.7 Factory-Installed Options

2.7.1 Steam Generating Humidifier

The Thermal Management system shall be equipped with a steam generating humidifier that is controlled by the microprocessor control system. It shall be complete with disposable canister, all supply and drain valves, 1" (25.4mm) air gap on fill line, inlet strainer, steam distributor and electronic controls. The need to change canister shall be annunciated on the wall-mounted controller. The humidifier shall have a capacity of 4.3 lb/hr (2.0 kg/h). An LED light on the humidifier assembly shall indicate cylinder full, overcurrent detection, fill system fault and end of cylinder life conditions. The canister flush water shall not drain into the coil drain pan, due to risk of aggressive corrosion of the evaporator coil. The humidifier wand shall be mounted over the coil drain pan.

2.7.2 Electric Reheat

The electric reheat shall be low-watt density, 304/304 stainless steel, finned-tubular and shall be capable of maintaining room dry bulb temperature conditions when the system is calling for dehumidification. The reheat section shall include a UL-approved safety switch to protect the system from overheating. A ground current detector shall be factory installed to shut-down the entire unit if a ground fault in the reheat system is detected.

The capacity of the reheat coils shall be _____ BTU/HR (kW), with unit input voltage of ____ V, controlled in one stage.

2.7.3 Hot Water Reheat

The hot water reheat coil shall have copper tubes and aluminum fins with a capacity of _____ BTU/HR (kW) when supplied with _____°F (°C) entering water temperature at _____ GPM (I/s) flow rate. Maximum pressure drop shall be _____ PSI (kPa). The control system shall be factory prepiped with a 2-way solenoid valve and cleanable Y-strainer. The hot water reheat coil shall only be available on chilled water units.

2.7.4 SCR Electric Reheat

The electric reheat shall be low-watt density, 304/304 stainless steel, finned-tubular and shall be capable of maintaining room dry bulb conditions when the system is calling for dehumidification. The reheat section shall include a UL-approved safety switch to protect the system from overheating. A ground current detector shall be factory installed to shut-down the entire unit if a ground fault in the reheat system is detected.

The SCR (Silicon Controlled Rectifier) controller shall proportionally control the reheat elements to maintain the selected room temperature. The rapid cycling made possible by the SCR controller provides precise temperature control, and the more constant element temperature improves heater life. The unit microprocessor control shall operate the SCR controller, while cooling is locked on. The capacity of the reheat coils shall be _____ BTU/HR (kW), with input voltage of _____ V. Not available on chilled water or free-cooling units.

2.7.5 Smoke Sensor

The smoke sensor shall immediately shut down the Thermal Management system and activate the alarm system when activated. The sensing element shall be located in the return air compartment. This smoke sensor shall not function or replace any room smoke detection system that may be required by local or national codes.

2.7.6 Remote Monitoring and Control – IS-UNITY-DP And BMS

The IS-UNITY-DP BMS Monitoring Solution shall provide SNMP v1/v2c/v3, BACnet IP, BACnet MSTP, Modbus TCP/IP, and Modbus RTU monitoring capability to the Vertiv[™] Liebert[®] Mini-Mate2 system. Card shall employ Ethernet and RS-485 networks to monitor and manage a wide range of operating parameters pertaining to the cooling system. The Unity card shall provide access to the Liebert[®] Mini-Mate2 remotely via a web interface and shall support Vertiv[™] Liebert[®] Nform connectivity. The Vertiv[™] Liebert[®] IS-UNITY-DP card shall be factory mounted inside an enclosure on the outside of the Liebert[®] Mini-Mate2 unit and shall be factory wired for power and unit communications. Ethernet cable providing network access to the world-wide web or to a BMS shall be field wired.

2.7.7 Free-Cooling-Dual Cooling Coil

A free-cooling coil shall be integral to the evaporator cabinet and shall be constructed of copper tubes and aluminum fins. The coil shall be rated at _____ BTU/HR (kW) sensible cooling capacity with a 45°F (22°C), ___% glycol solution. The coil shall require _____ GPM (I/s) and the total unit pressure drop shall not exceed _____ feet of water (kPa) when in the free cooling mode. Free-cooling shall be activated by a temperature stat and shall include factory-piped three-way valve and separate supply and return piping.

Coil shall be designed for closed-loop applications using properly treated and circulated fluid. Not available with SCR reheat. An optional Cu-Ni coil shall be required to prevent premature corrosion if applied to open water tower loop.

A heat exchanger and pump shall be field-supplied to isolate the open water tower loop from the freecooling loop.

2.8 Ship-Loose Accessories

2.8.1 Remote Sensors

The unit shall be supplied with remote temperature and humidity sensors. The sensors shall be connected to the unit by a _____ ft. (m) shielded cable.

2.8.2 Air Filter Box

The evaporator section shall be supplied with an air filter box for use with ducted installations. One (1) filter shall be included $4" \times 20" \times 20"$ (102 mm x 508mm x 508mm), deep-pleated type, with a MERV 8 rating, based on ASHRAE 52.2-2007.

2.8.3 Air Distribution Plenum

The evaporator section shall be supplied with an air distribution plenum with integral filter. The plenum shall be 24" x 48" (610mm x 1219mm) in size and shall provide 3-way air distribution, for installation into a standard 24" x 48" (610mm x 1219mm) ceiling grid. Filter size shall be 4" x 16" x 25" (102 mm x 406mm x 535 mm), deep pleated type with MERV 8 rating, based on ASHRAE 52.2-2007.

2.8.4 High Static Blower Assembly

A blower box shall be field attached to the evaporator to provide up to 2.0" (51mm) of external static pressure on the discharge side of the evaporator. The blower box shall contain a centrifugal type, double inlet blower, with belt drive and single speed motor, mounted to an adjustable motor base.

2.8.5 Condensate Pump

The condensate pump shall have the capacity of ____ GPH (__ I/h) at ___ ft. head (__ kPa). It shall be complete with integral float switch, pump, motor assembly and reservoir. A secondary float switch on the condensate pump shall tie into the unit to provide an alarm on the wall-mounted controller and shut down the unit upon high water in the basin of the pump. Condensate pump shall be powered from the Vertiv[™] Liebert[®] Mini-Mate2. A separate electrical feed is not acceptable.

2.8.6 Single Point Power Kit

A Single Point Power Kit shall be provided for a close-coupled system to allow a single electrical feed to supply power to both the evaporator and indoor close-coupled (attached) condensing unit.

2.8.7 Step-Down Transformer

A step-down transformer shall be provided for Outdoor Condensing Unit needing 277V input power voltage. The transformer shall be coated with epoxy and contained in an enclosed, non-ventilated electrical box with adaptable mounting brackets, suitable for outdoor mounting.

2.8.8 Remote Monitoring and Control - IS-Unity-DP and BMS - Field-installed Unit-mount Kit

The Vertiv[™] Liebert[®] IS-UNITY-DP BMS Monitoring Solution shall provide SNMP v1/v2c/v3, BACnet IP, BACnet MSTP, Modbus TCP/IP, and Modbus RTU monitoring capability to the Liebert[®] Mini-Mate2 system. Card shall employ Ethernet and RS-485 networks to monitor and manage a wide range of operating parameters pertaining to the cooling system. The Unity card shall provide access to the Liebert[®] Mini-Mate2 remotely via a web interface and shall support Vertiv[™] Liebert[®] Nform connectivity. The unit-mount external enclosure kit for field-installation shall include the Liebert[®] IS-UNITY-DP card, power/communication interface card, galvanized steel enclosure, power and communication wire harnesses and full instructions. Field-supplied wiring for communication from the Liebert[®] Mini-Mate2 to other systems shall be required to access features.

2.8.9 Remote Monitoring and Control – IS-Unity-DP and BMS – Field-installed Wall-mount Kit

The Vertiv[™] Liebert[®] IS-UNITY-DP BMS Monitoring Solution shall provide SNMP v1/v2c/v3, BACnet IP, BACnet MSTP, Modbus TCP/IP, and Modbus RTU monitoring capability to the Vertiv[™] Liebert[®] Mini-Mate2 system. Card shall employ Ethernet and RS-485 networks to monitor and manage a wide range of operating parameters pertaining to the cooling system. The Unity card shall provide access to the Liebert[®] Mini-Mate2 remotely via a web interface and shall support Vertiv[™] Liebert[®] Nform connectivity. The wall-mount kit for field-installation shall include the Liebert[®] IS-UNITY-DP card, power/communication interface card, painted enclosure, 120V wall outlet transformer with 6ft (2m) low voltage power wire, and full instructions. Power shall be supplied from unit using field-supplied wiring or from single phase power (120 V) source using included transformer. Field-supplied wiring for communication to the Liebert[®] Mini-Mate2 and to other systems shall be required to access features.

2.8.10 Drycooler

The Liebert drycooler shall be a low-profile, direct-drive propeller fan-type air-cooled unit. The drycooler shall be constructed with an aluminum cabinet and a copper-tube aluminum fin coil and multiple direct drive fans. All electrical connections and controls shall be enclosed in an integral weather resistant electric control panel section of the drycooler. The unit is quiet and corrosion resistant.

The drycooler shall be designed for _____°F (°C) ambient.

2.8.11 Glycol Pump Package

The system shall include a centrifugal pump mounted in a weatherproof and vented enclosure. The pump shall be rated for ____ gpm (I/s) at ____ ft. (kPa) of head, and operate on ____ volt, ____ phase, _____ Hz.

3.0 EXECUTION

3.1 Installation of Air Conditioning Unit

3.1.1 General

Install air conditioning unit in accordance with manufacturer's installation instructions. Install unit plumb and level, firmly anchored in location indicated, and maintain manufacturer's recommended clearances.

3.1.2 Electrical Wiring

Install and connect electrical devices furnished by manufacturer but not specified to be factory mounted. Furnish copy of manufacturer's electrical connection diagram submittal to electrical contractor. Install and wire per local and national codes.

3.1.3 Piping Connections

Install and connect devices furnished by manufacturer but not specified to be factory mounted. Furnish copy of manufacturer's piping connection diagram submittal to piping contractor.

3.1.4 Supply and Drain Water Piping

Connect water supply and drains to air conditioning unit. Unit drain shall be trapped internally.

3.1.5 Field-Supplied Pan

A field-supplied pan with drain shall be installed beneath cooling units installed without air distribution plenum and beneath water/glycol condensing units.

3.2 Field Quality Control

Startup air conditioning unit in accordance with manufacturer's startup instructions. Test controls and demonstrate compliance with requirements.

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